

# Hydrodynamic comparison of 1:40 and 1:100 Froude-scale models of a lightly moored WINDMOOR semi-submersible

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## Background

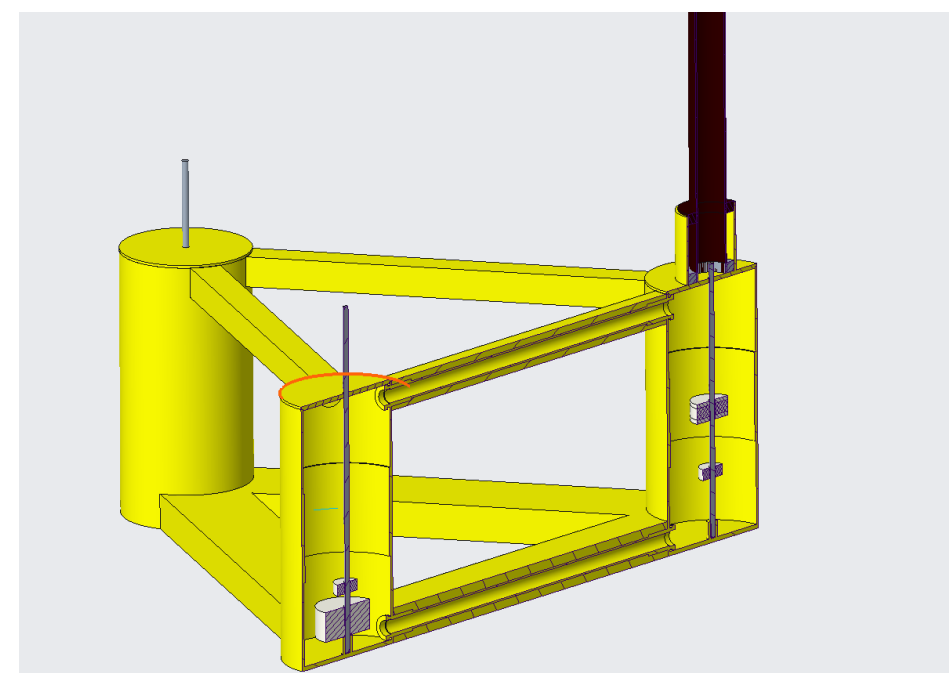
- Hydrodynamic tests on floating substructures is an essential part of floating wind turbine development.
- Most physical tests are conducted at small scale (typically 1:20 or smaller) and observing Froude-similitude. However, the applicability of such scaling, particularly with regards to drag effects, as well as for the test facility to reconstruct a particular wave climate, needs evaluating.

## Aims

- Verify the response of a 1:100 Froude-scaled model of the INO WINDMOOR substructure by comparing to measurements of a 1:40 scale model [1].
- Evaluate the accuracy of using a 1:100 scale model within a narrow towing-tank for representing the hydrodynamic loads.

## 1:100 Model Manufacture

- The 1:100 scale model is built using a welded aluminium chassis for the vertical cylinders and pontoons, upon which CNC-machined isoporous foam is added to give the final geometry.

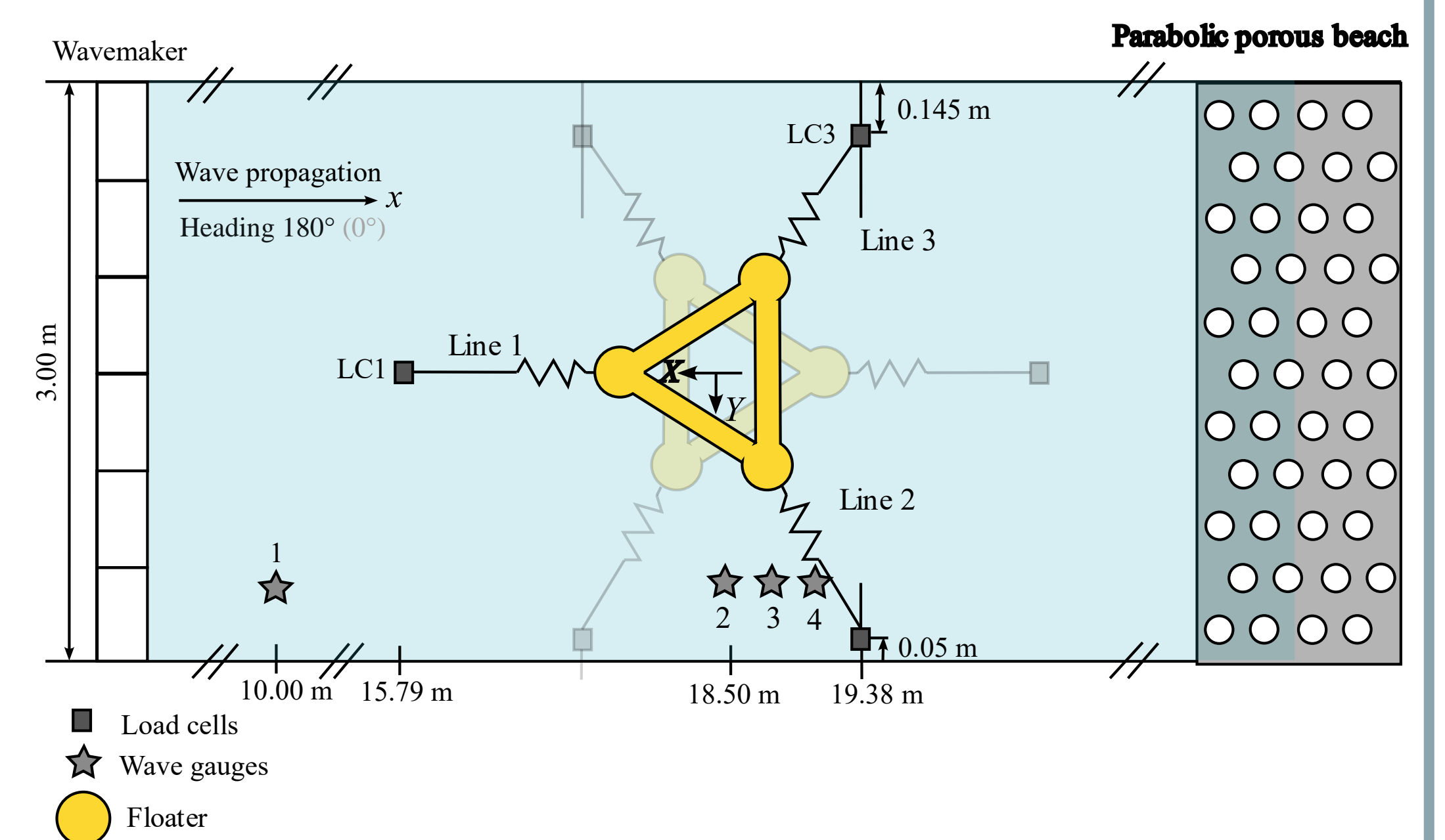


- Centre of gravity (CG) is targeted to be the same as SINTEF, with a brass top-head mass representing the rotor-nacelle assembly (RNA).

## Experimental Setup - MarinLab

The following instrumentation is used, with time-synchronised recording into a NI-cDAQ 9174:

- Resistance wave gauges (128 Hz)
  - Qualisys motion capture (100 Hz)
  - One load cell per line (250 N capacity)
  - RNA accelerometer
- Mooring lines consist of 'inextensible' nylon rope, with 5 serial-connected linear springs attached at the fairlead positions, to give same horizontal stiffness as SINTEF tests.



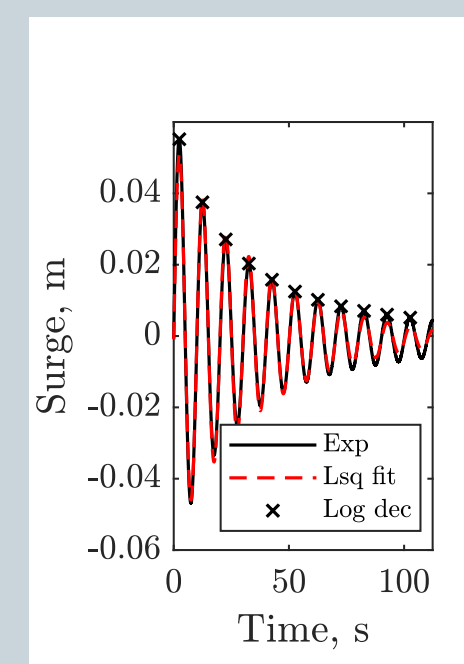
## Dry Parameters

CG and gyration radii are obtained using the Bifilar suspension method. Results given in table:

Parameter	Units	SINTEF	MarinLab	Difference %
Floater mass	t	12129	12327	1.6
RNA & tower mass	t	1994	1497	-24.9
Total mass	t	14124	13824	-2.1
Total CG relative to origin	[m,m,m]	[0.01,0.00,3.94]	[0.00,0.00,4.20]	[-, -, 6.6]
Total $R_{xx}$	m	43.62	40.42	-7.3
Total $R_{yy}$	m	44.01	38.65	-12.2
Total $R_{zz}$	m	29.87	32.91	10.2

## Damping

Moored free-decay tests conducted in all 6 degrees-of-freedom (DOFs). Linear ( $p_1$ ) and quadratic ( $p_2$ ) damping coefficients are obtained by a least-squares approach. Results for 3DOFs are shown below:



	SINTEF			MarinLab		
	Natural period, [s]	$p_1/M$ [1/s]	$p_2/M$ [1/m or 1/rad]	Natural period, [s]	$p_1/M$ [1/s]	$p_2/M$ [1/m or 1/rad]
Surge	94.92	2.3E-3	1.6E-2	98.66	2.5E-3	1.6E-2
Heave	16.30	3.6E-3	1.7E-1	16.31	4.9E-3	-
Pitch	30.35	7.3E-3	7.5E-1	30.47	1.8E-2	2.5E-4

JONSWAP irregular waves generated with random seeds. Water depth = 220m (full-scale).

- RMSE to theoretical wave spectra: 3.5% and 1.8% and 1.7%, for  $H_s = 3.7$  m, 6.2 m and 15 m respectively.

- Negligible transverse wall reflections for predominant degrees of freedom.

- Large heave response due to natural frequency inside the low-frequency wave cut-off of 0.05 Hz.

- Inset-axes show RAOs for the low-frequency region (<0.05 Hz), highlighting the slow varying drift response.

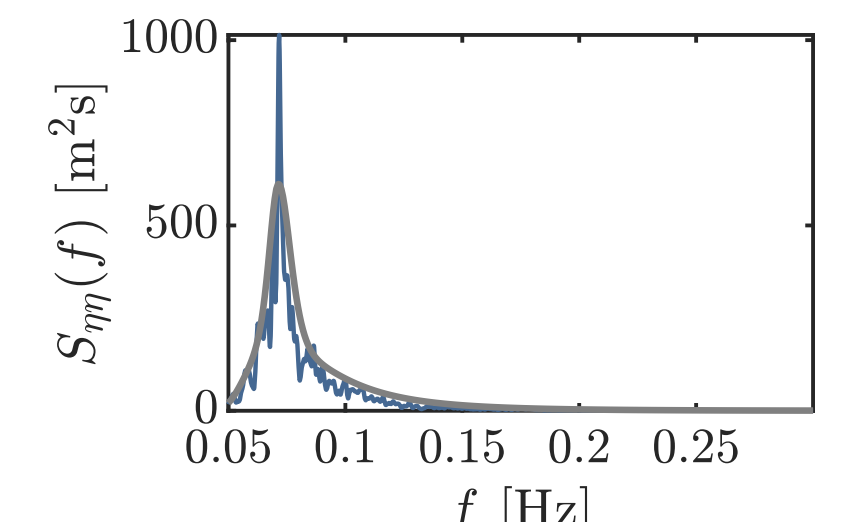
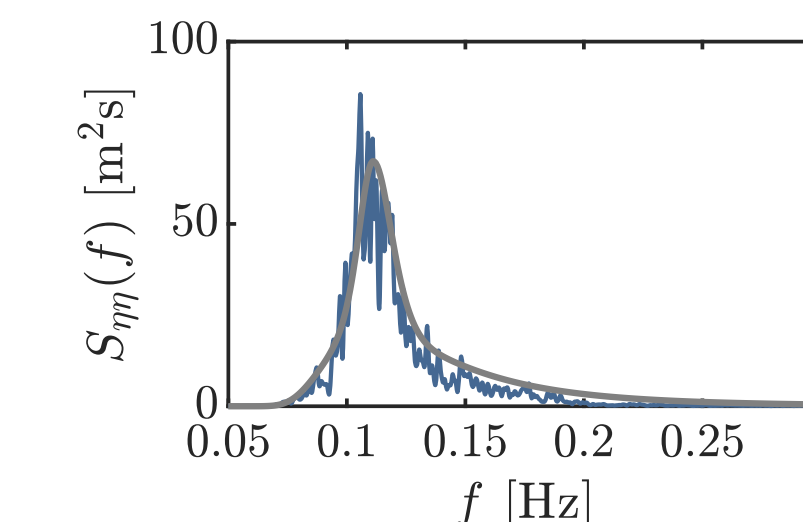
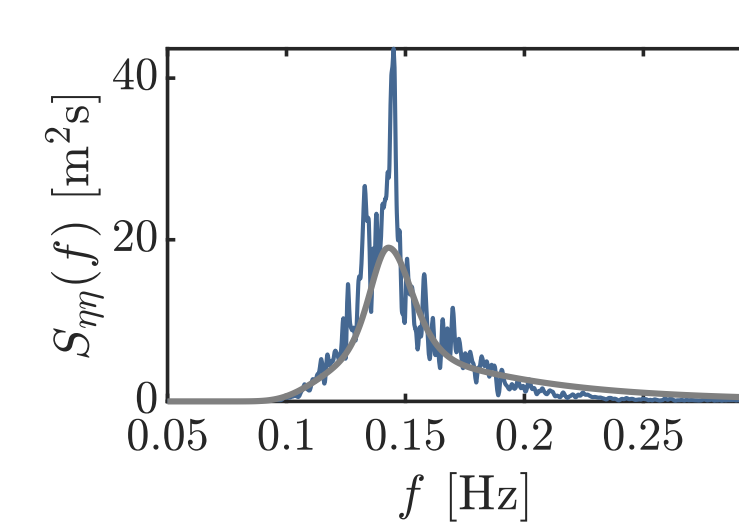
## Response Amplitude Operators

$H_s = 3.7$  m  
 $T_p = 7$  s  
 $\gamma = 4.9$

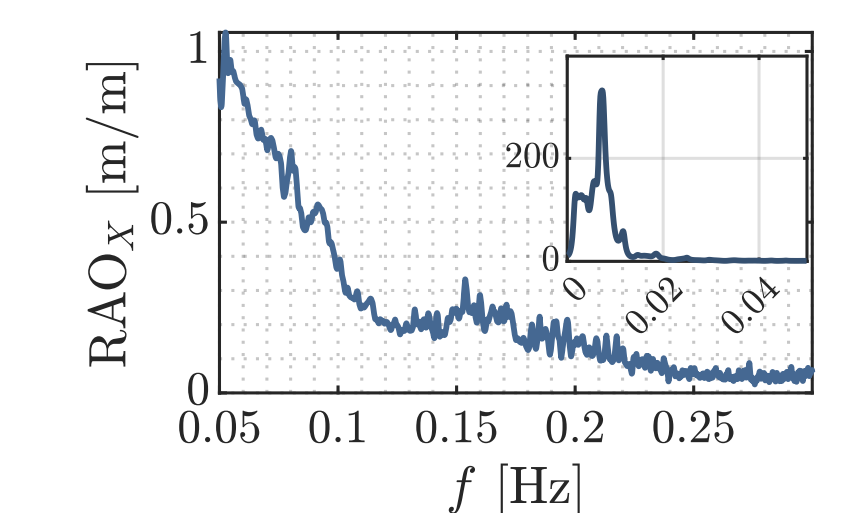
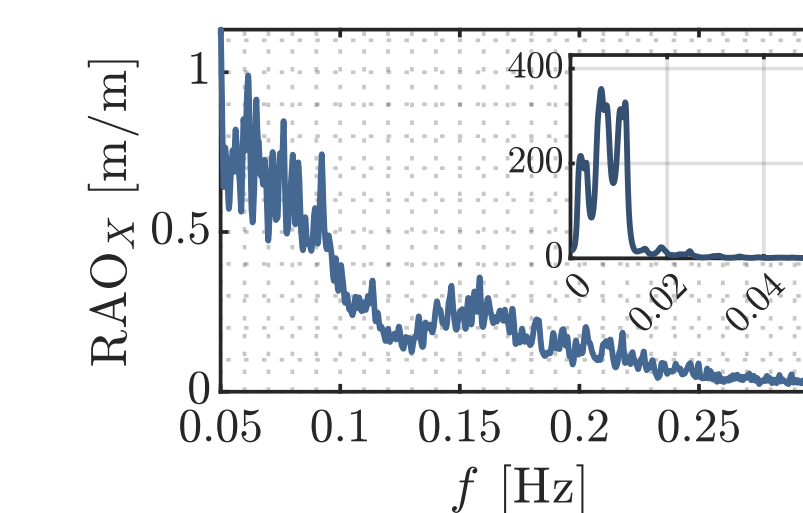
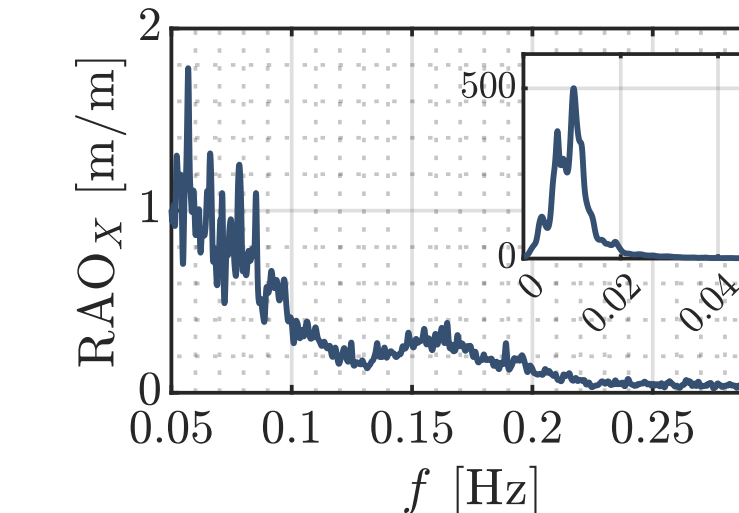
$H_s = 6.2$  m  
 $T_p = 9$  s  
 $\gamma = 4.9$

$H_s = 15$  m  
 $T_p = 14$  s  
 $\gamma = 4.9$

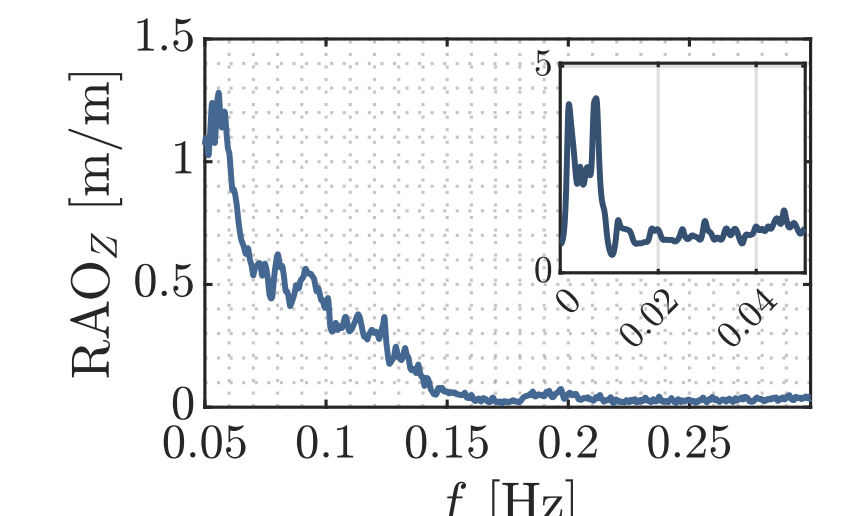
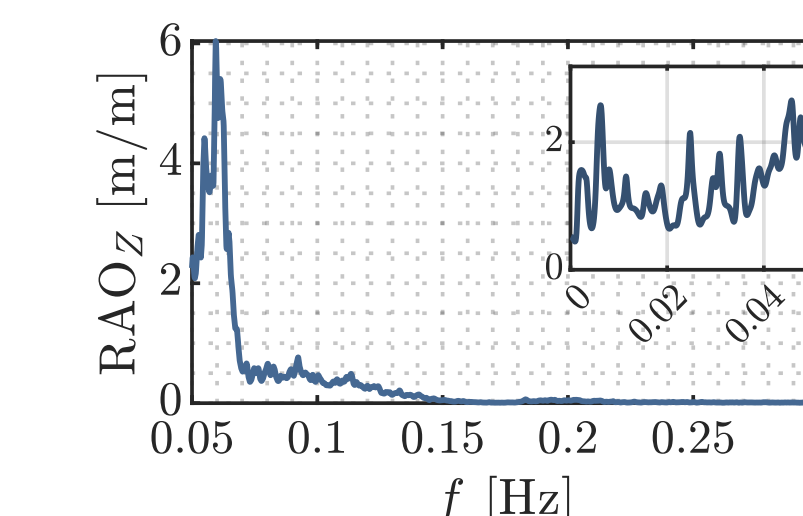
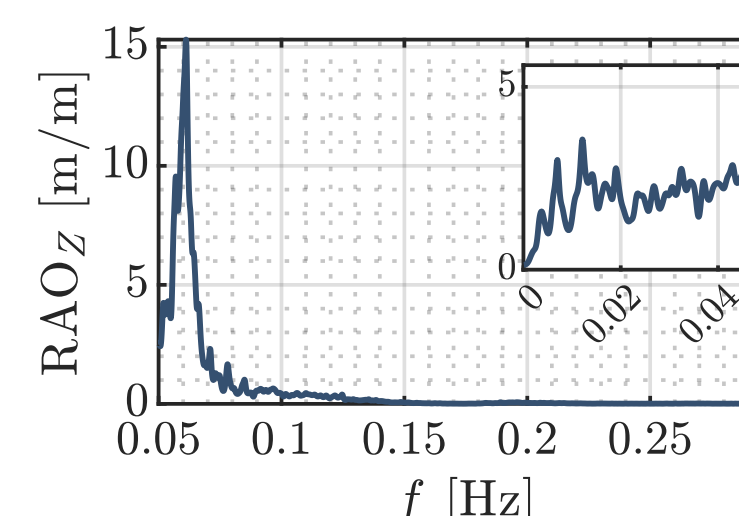
### Input spectra



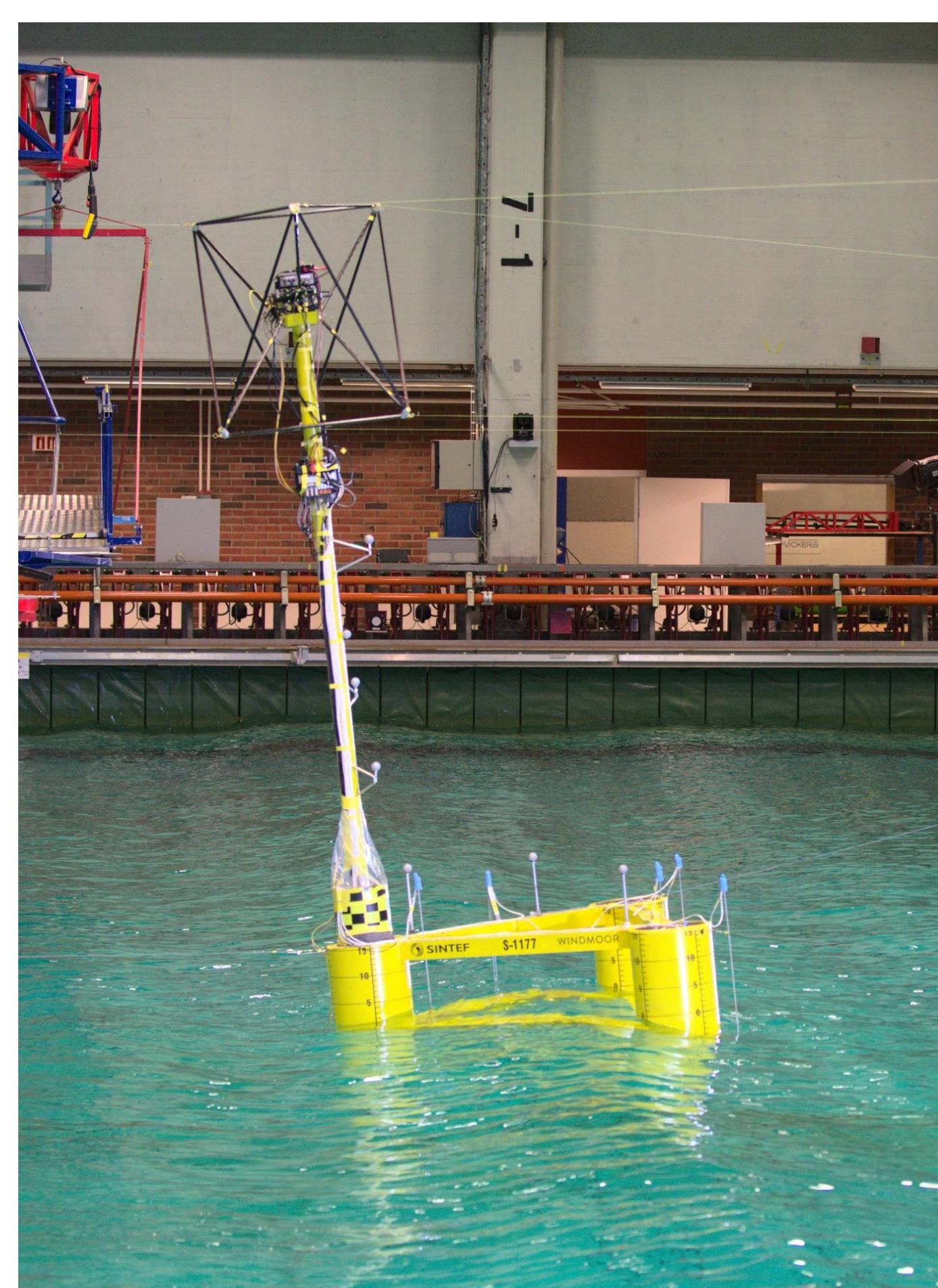
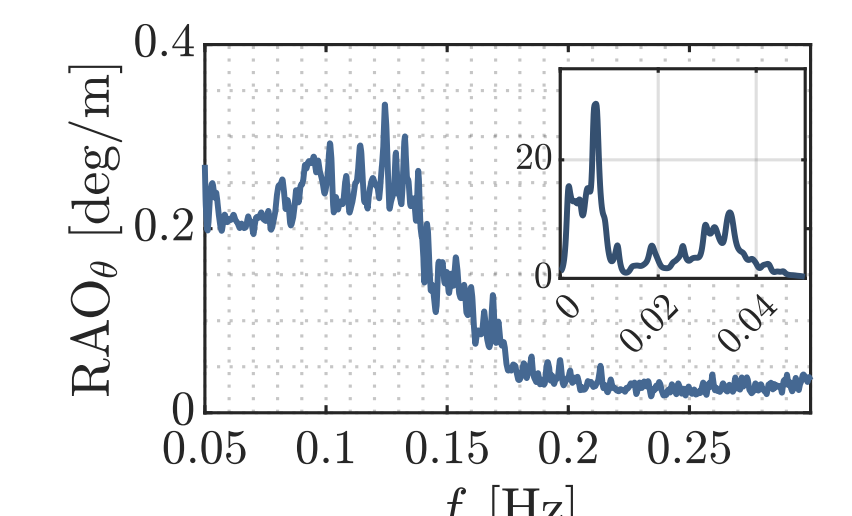
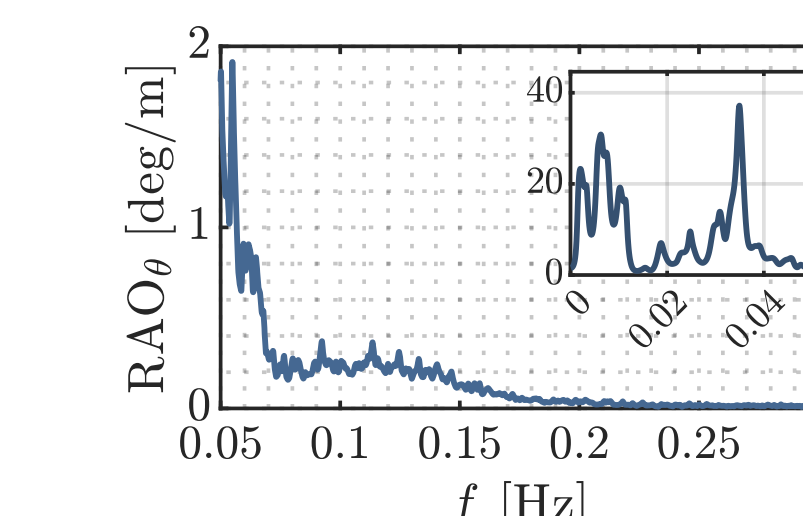
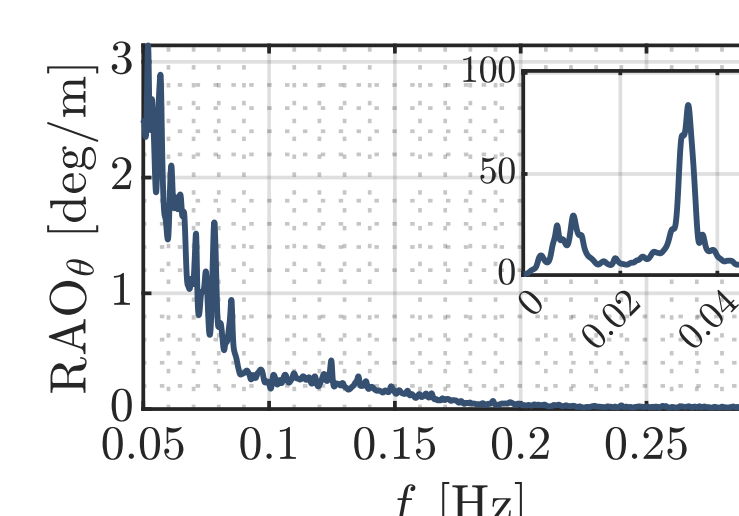
### Surge



### Heave



### Pitch



## Conclusions & Future Work

- 2% difference in dry mass, however 1:100 model has lower gyration radii about X- and Y-axes, due to difference in tower mass.
- Close agreement on natural frequencies from decay tests, though 1:100 model typically has more linear and less quadratic damping than 1:40.
- Tests are currently being re-run with wave heading 0° and lower-capacity load cells, to allow direct comparison to 1:40 model and improve mooring load accuracy.
- Future testing planned with aerodynamic loads using software-in-loop controlled ducted fan.

## Acknowledgements

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### References

[1] Thys, M., et al. (2021) Experimental Investigation of a new 12MW semisubmersible floating wind turbine. <https://doi.org/10.1115/omae2021-62980>