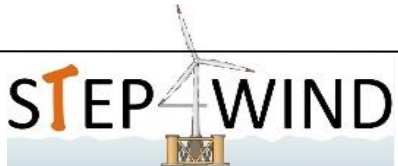


# Assessing the relevance of trade-offs in optimising a honeycomb wind farm layout with shared anchors.

M Baudino Bessone<sup>1</sup>, M Zaaijer<sup>1</sup>, D von Terzi<sup>1</sup>, D Milano<sup>2</sup>, A Viré<sup>1</sup>

<sup>1</sup> Delft University of Technology

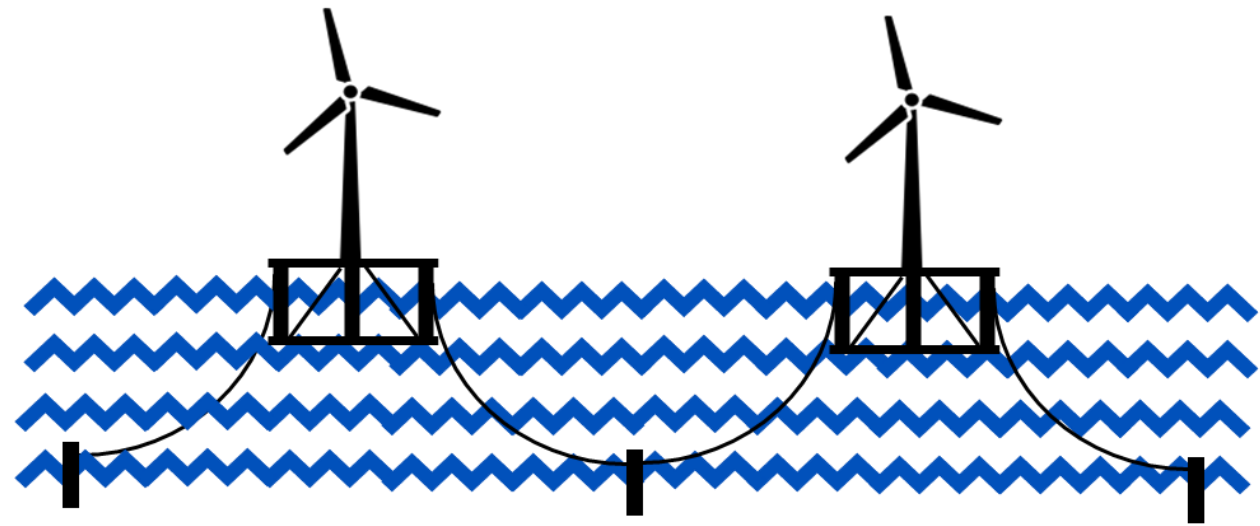
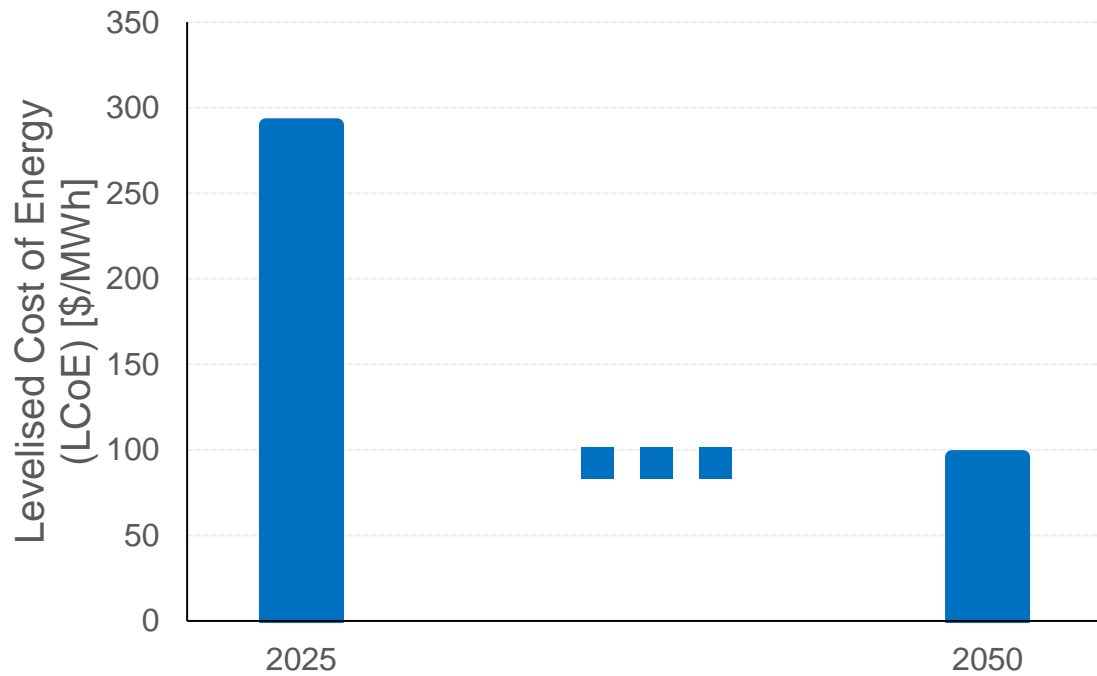
<sup>2</sup> Offshore Renewable Energy Catapult



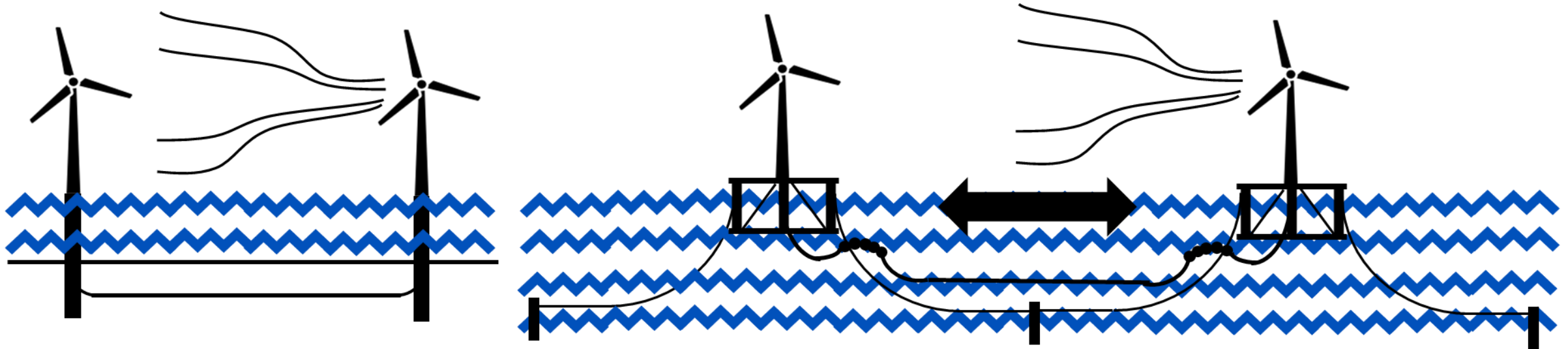
Delft University of Technology



# Floating wind LCoE reduction

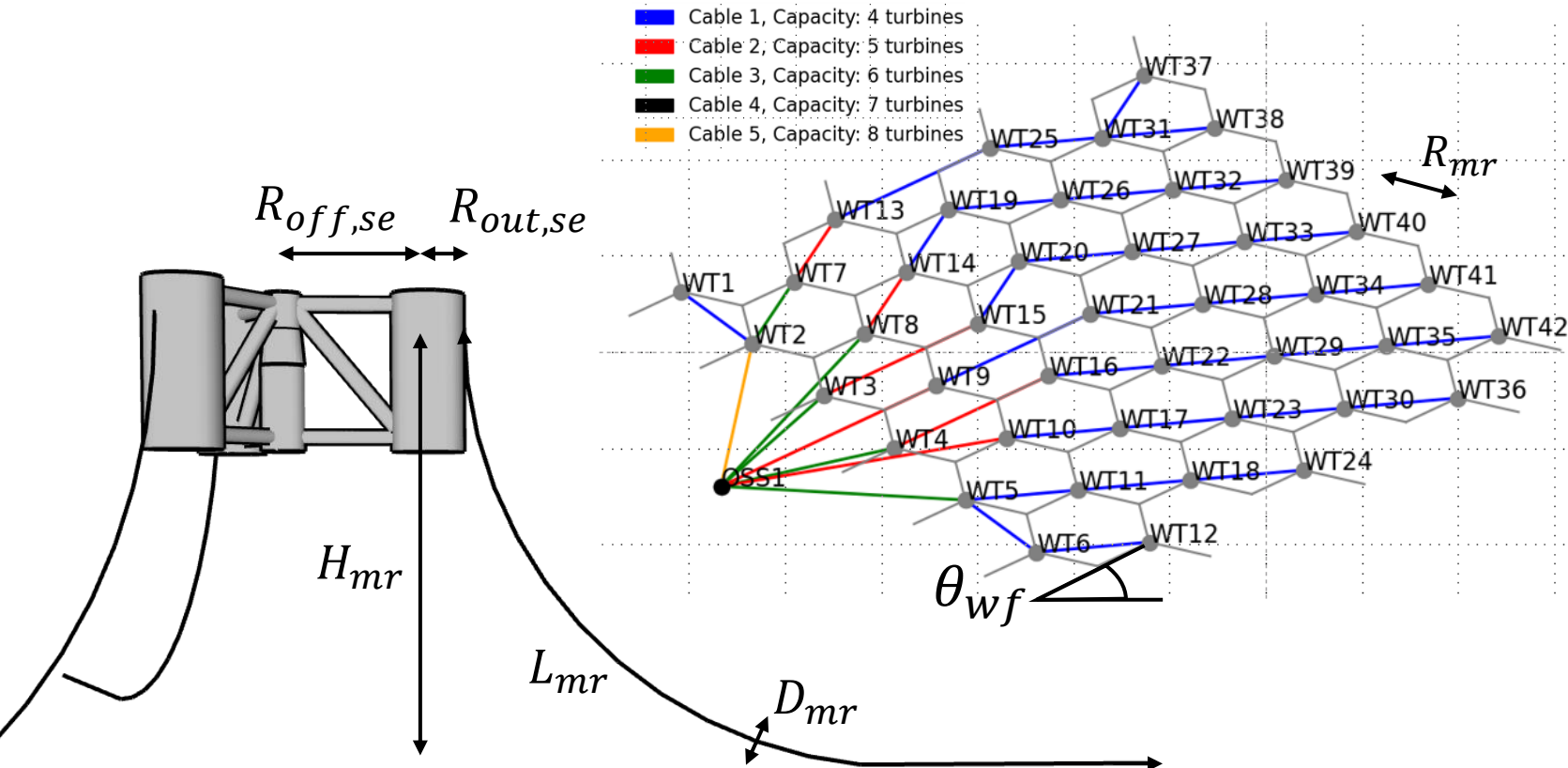


# The research objective



How relevant is accounting for this trade-off for LCoE reduction?

# Design variables

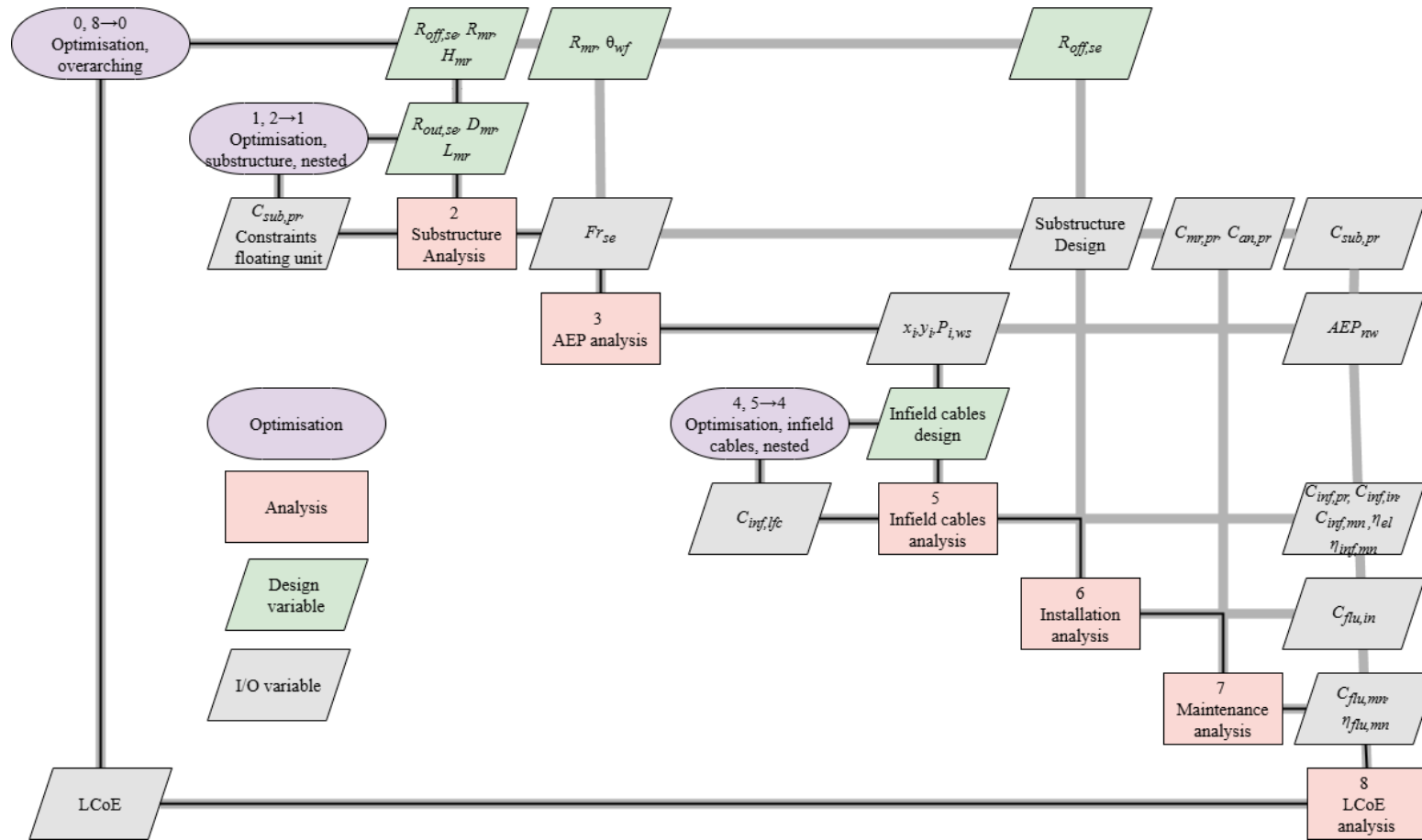


Design variable	Symbol	Bounds
Offset central-outer columns	$R_{off,se}$	40m-70m
Radius outer column	$R_{out,se}$	2.8m-5.5m
Nominal chain diameter	$D_{mr}$	3cm-22cm
Relative fairlead height	$H_{mr}$	0-1*
Anchor-fairlead radial distance	$R_{mr}$	350-800m**
Chain length	$L_{mr}$	$f(H_{mr}, R_{mr})$
Wind farm rows orientation	$\theta_{wf}$	0°-180°

\*0 at free surface, 1 at keel

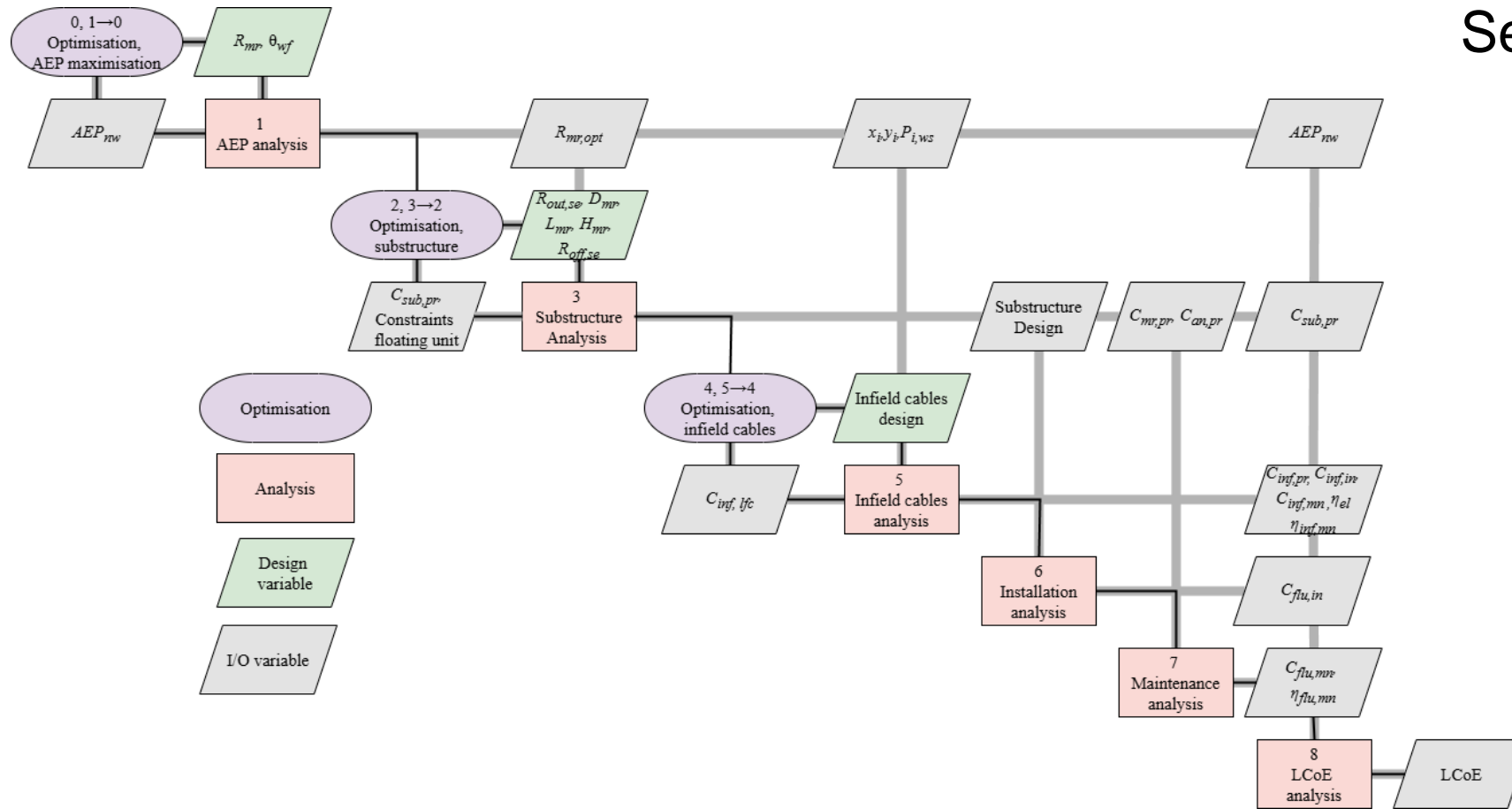
\*\*Min. water-depth-dependent, Max. ~12 RD inter-turbine spacing

# MDAO workflow



- Substructure analysis: RAFT
  - $\theta_{max}$ ,  $\alpha_{max}$
  - $x_{max}$
  - $T_{max}$ ,  $T_{V,max}$
  - $F_{mr}$
- AEP analysis: PyWake
- Infield cables optimization: Esau-Williams

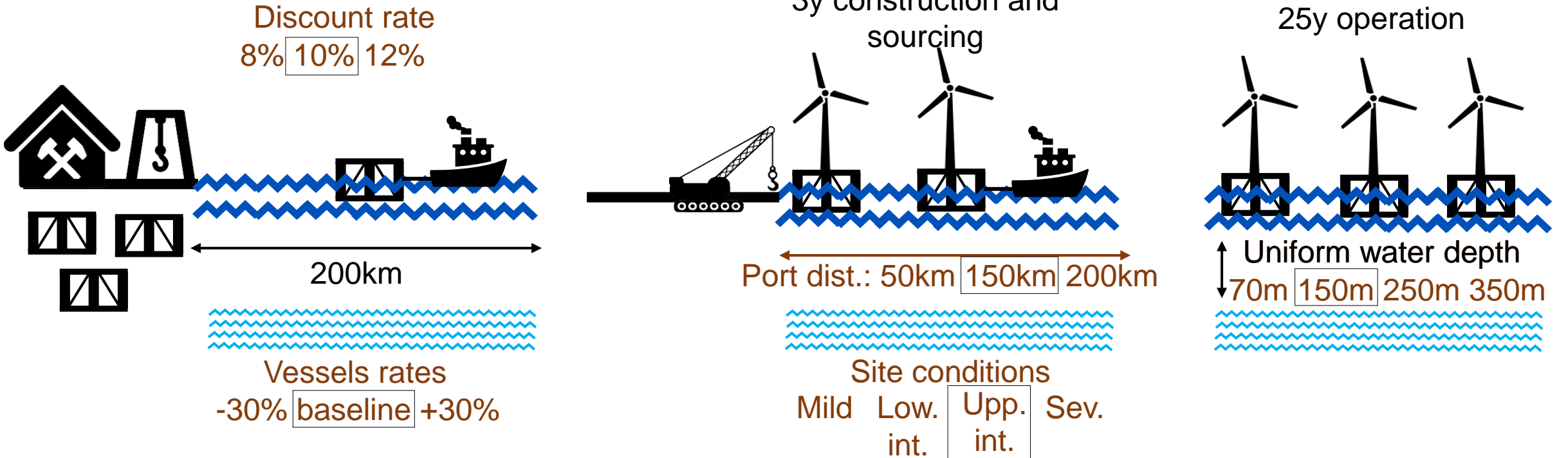
# Sequential workflow



Sequential design workflow:

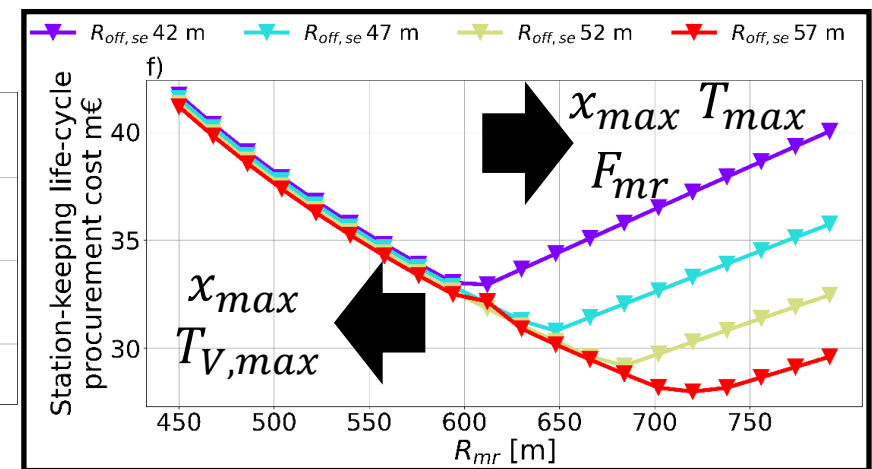
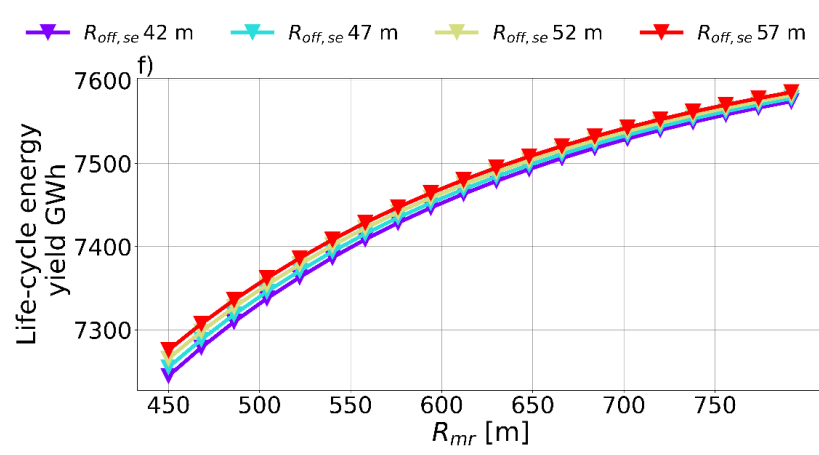
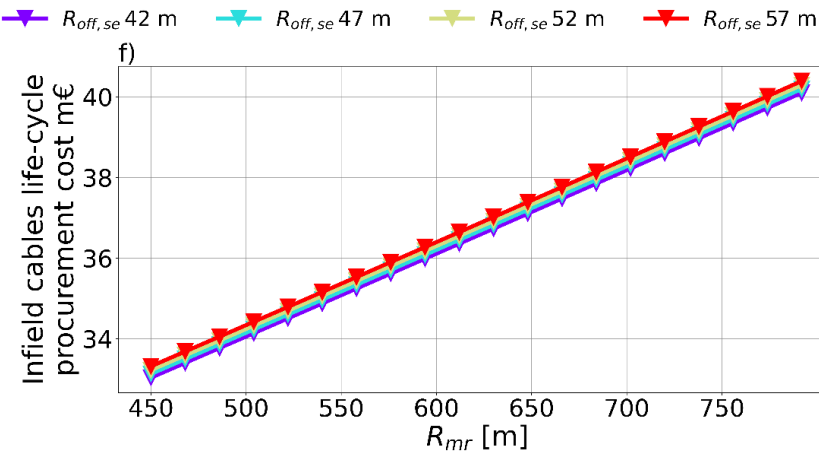
1. Maximise AEP
2. Minimise substructure capital cost
3. Minimise infield cables costs
4. Assess installation and maintenance costs

# Case study



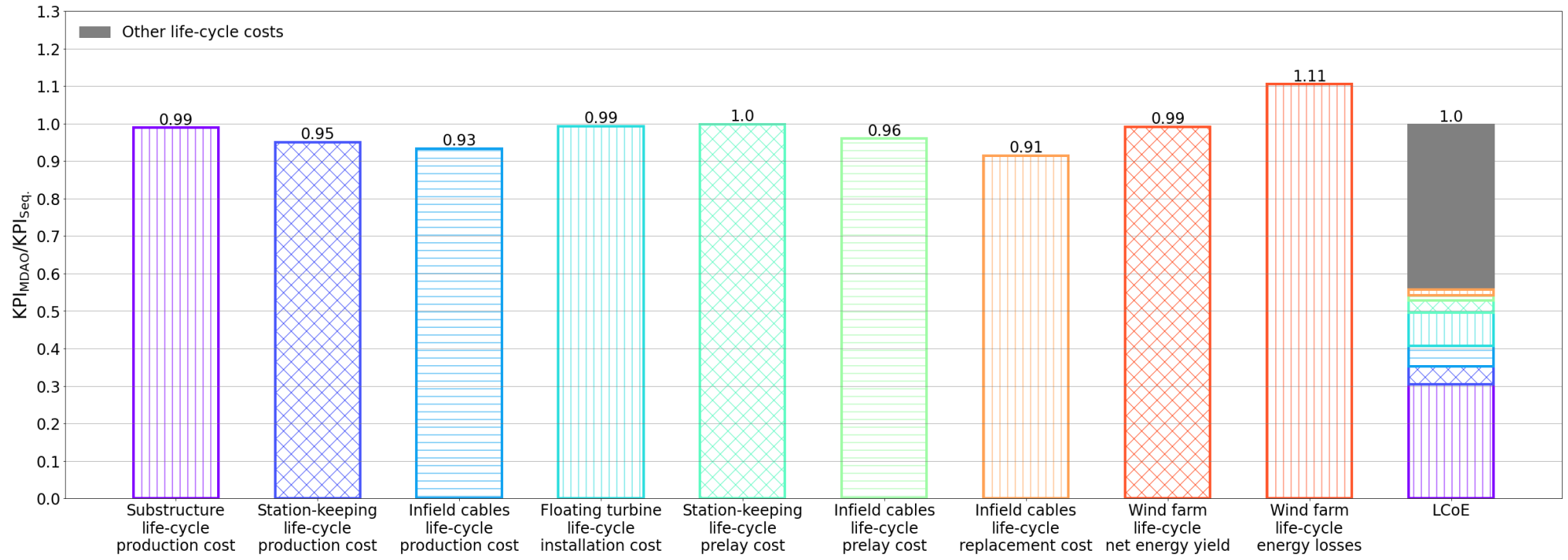
For each case, results of the MDAO and sequential design workflow are compared

# Mechanisms for the trade-offs



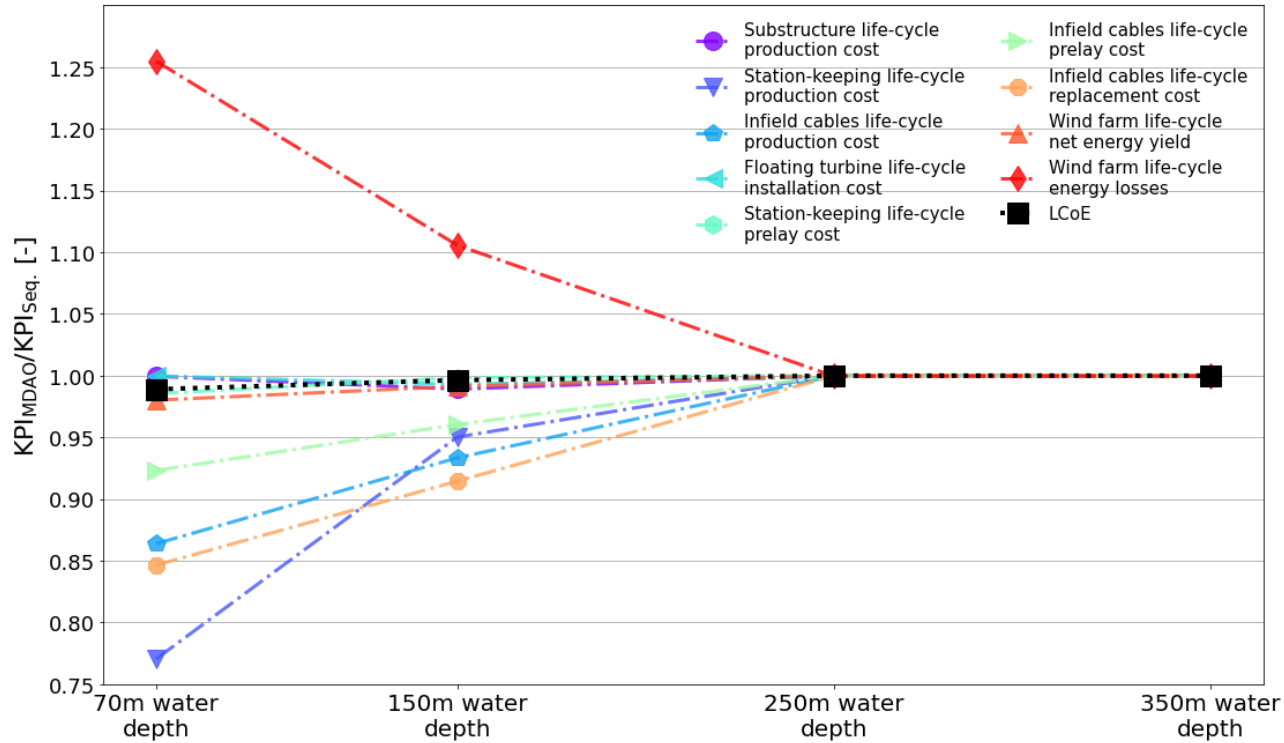


# Base case – what is traded

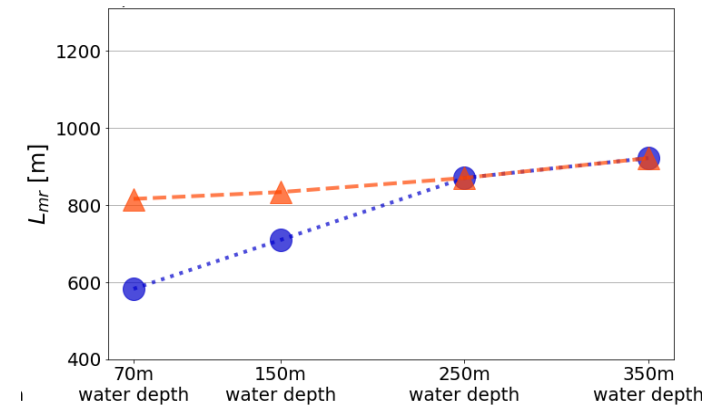
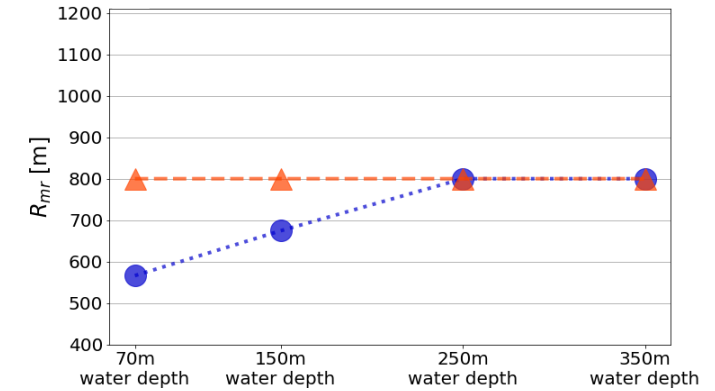
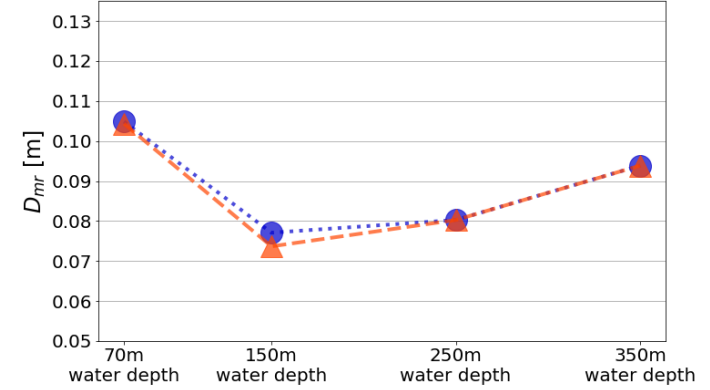


-0.31 €/MWh

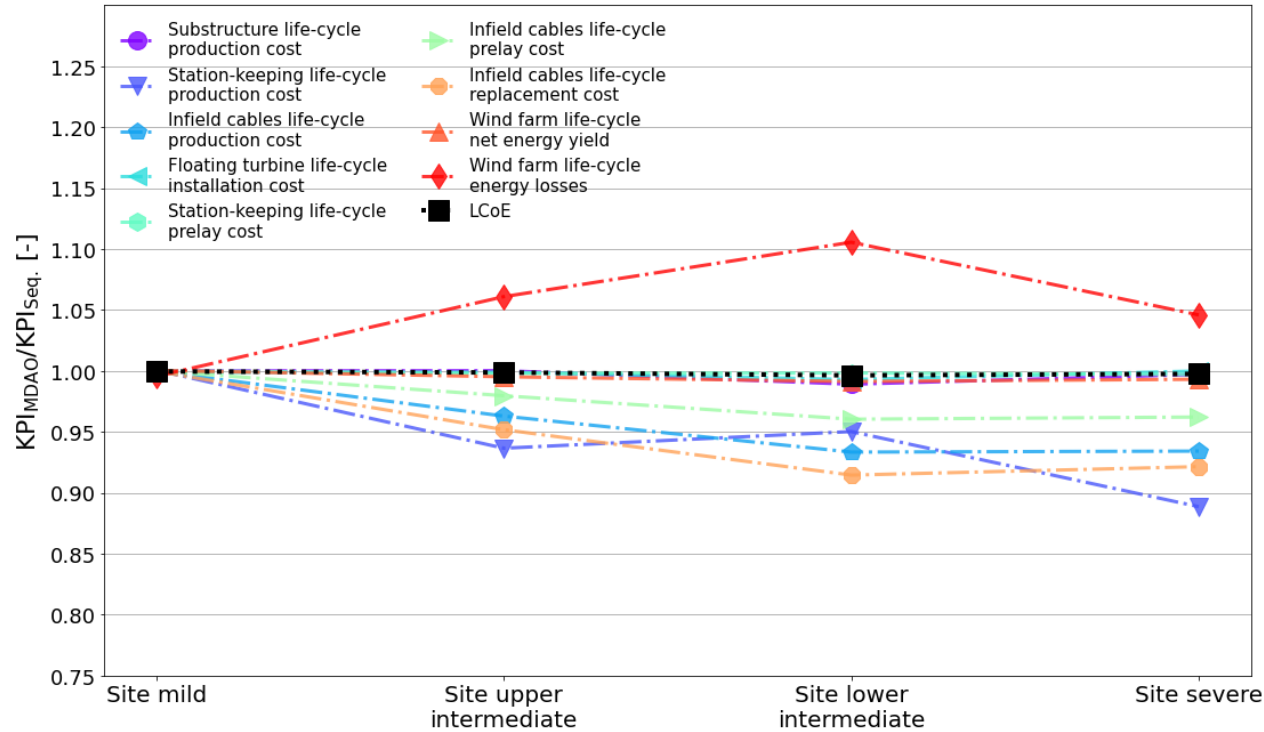
# Water depth variation



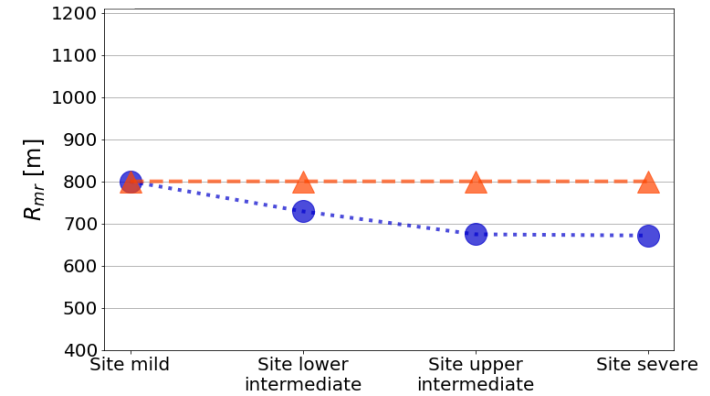
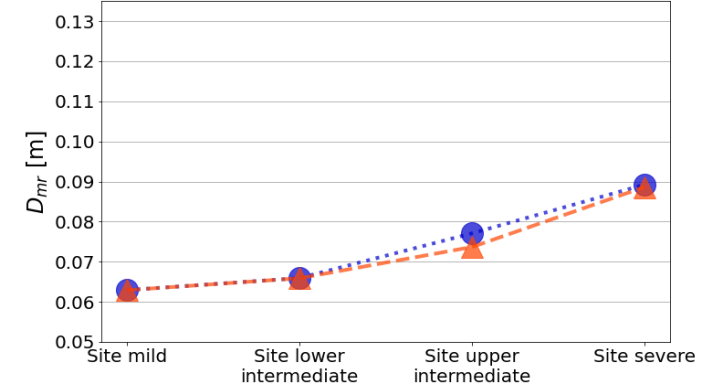
MDAO LCoE reduction, €/MWh



# Site conditions variation



MDAO LCoE reduction, €/MWh



$$\frac{\partial LCoE}{\partial R_{mr}} = \frac{1}{E_{Y,lfc}} \frac{\partial C_{lfc}}{\partial R_{mr}} - \frac{C_{lfc}}{E_{Y,lfc}^2} \frac{\partial E_{Y,lfc}}{\partial R_{mr}}$$

$C_{flu,in}$  ↑   
  $C_{flu,mn}$  ↑   
  $C_{fl sub,prc}$  ↑

# Other design drivers variation

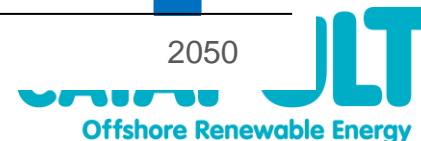
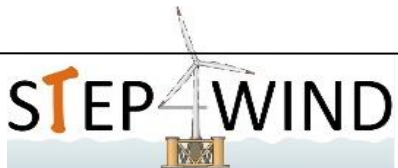
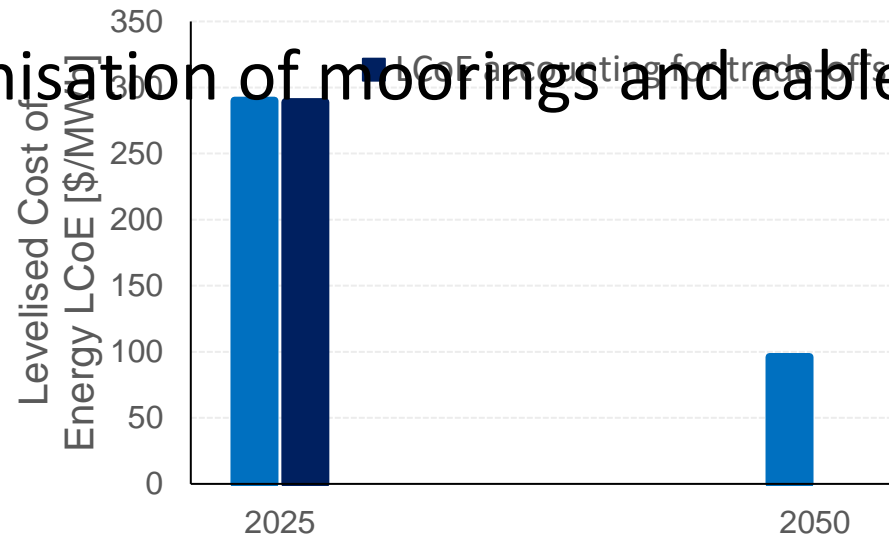
MDAO LCoE reduction, €/MWh

Site conditions: Mild, Low.-int., Upp.-int., Sev.	-0.08	-0.12	-0.31	-0.37
Water depth: 70m, 150m, 250m, 350m	-0.96	-0.31	-0.01	-0.01
Discount rate: 8%, 10%, 12%	-0.25	-0.31	-0.36	
Distance from port: 50km, 150km, 250km	-0.20	-0.31	-0.27	
Vessels rates: -30%, Baseline, +30%	-0.31	-0.31	-0.28	

Baseline

# Conclusions and next steps

- ✓ Mooring system cost minimisation becomes a third ingredient of the trade-off in optimising wind farms with shared anchors
- ✓ Variation in water depth and site conditions showed the largest impact on the trade-off
- ✓ LCoE reduction achieved by accounting for the coupling is small
- Simultaneous optimisation of moorings and cables topology avoiding crossings



# Thank you!

## Questions?

# Backup

# References

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