



16/01/2025

# Optimization strategy to quantify the potential of low-specific-power floating wind turbines in non-conventional sea basins

R. Travaglini, F. Papi, A. Bianchini

*University of Florence, Italy*





# Background and motivation

Offshore wind energy is expected to become one the backbones of future energy EU mix

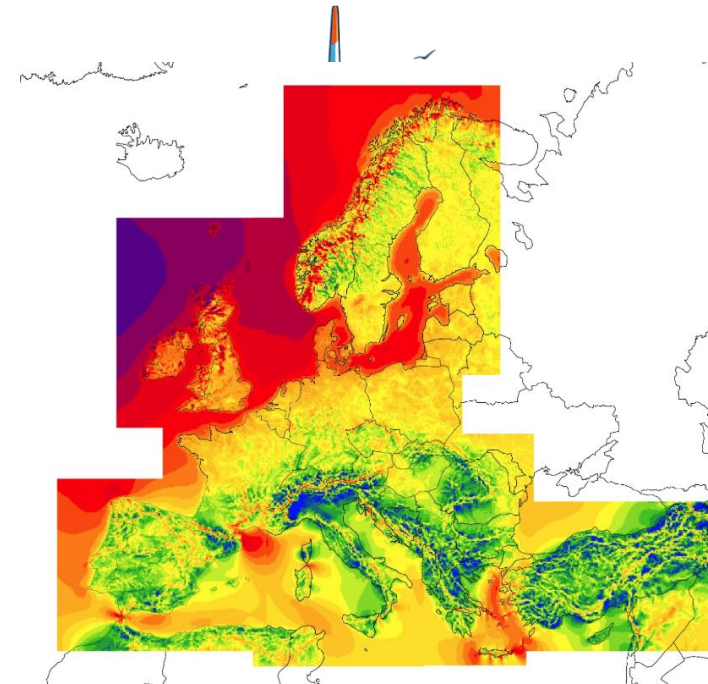
- ✓ expanding it beyond the North Sea to unconventional basins, such as the Mediterranean Sea, is essential

Many of these sea basins feature lower average wind speeds and deep waters even relatively close to shore, making **floating wind** a priority

While capital costs and supply shortages are slowing down the technology, R&D actions are needed to reduce LCOE

## RESEARCH QUESTION

*Does a WT with a lower specific power result in a lower LCOE in installation sites with lower average wind speed (e.g., the Med Sea)?*





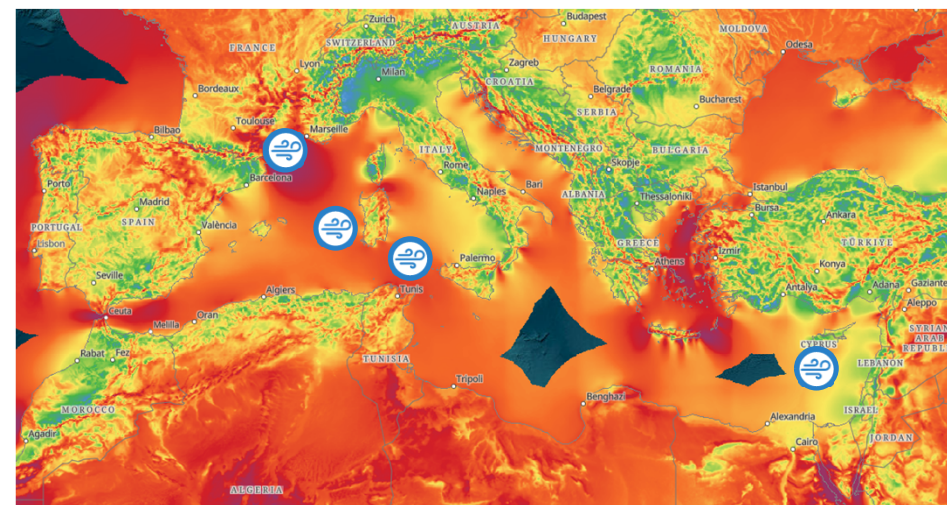
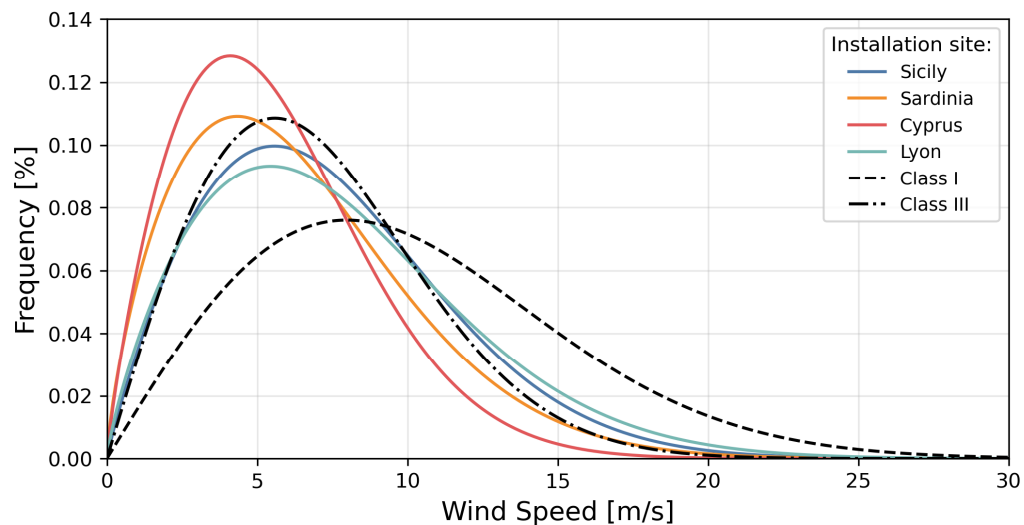
# Case study: offshore wind in the Mediterranean Sea

Several sites are promising, despite wind speeds much lower than those in the North Sea

- ✓ most of today's WTs are designed for such conditions (Class I)

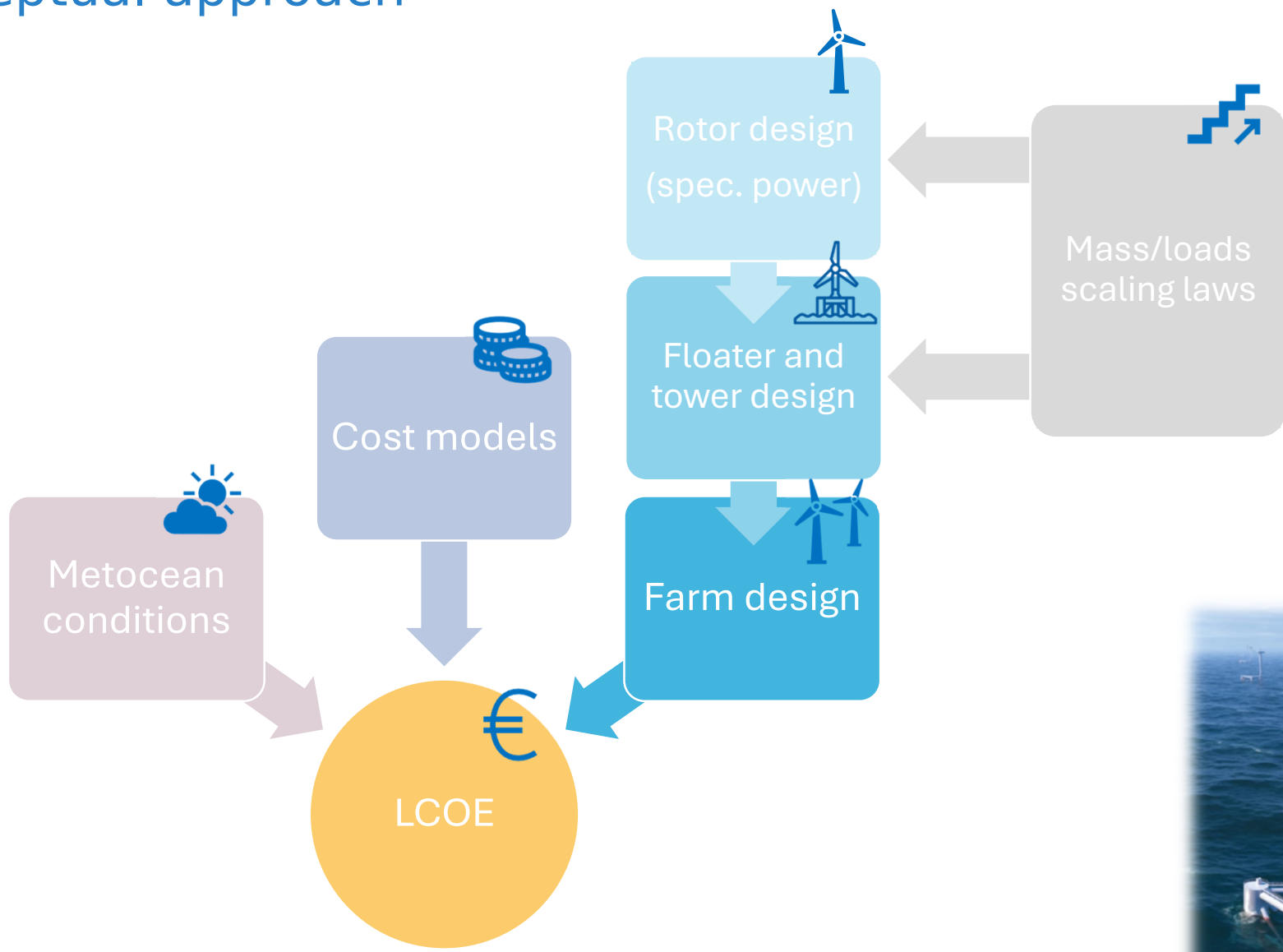
WT designs for the Med Sea should be tailored for Class III

According to a well-established trend, **lower specific power rotors** could be a viable option





# Conceptual approach





# Methods - wind turbines

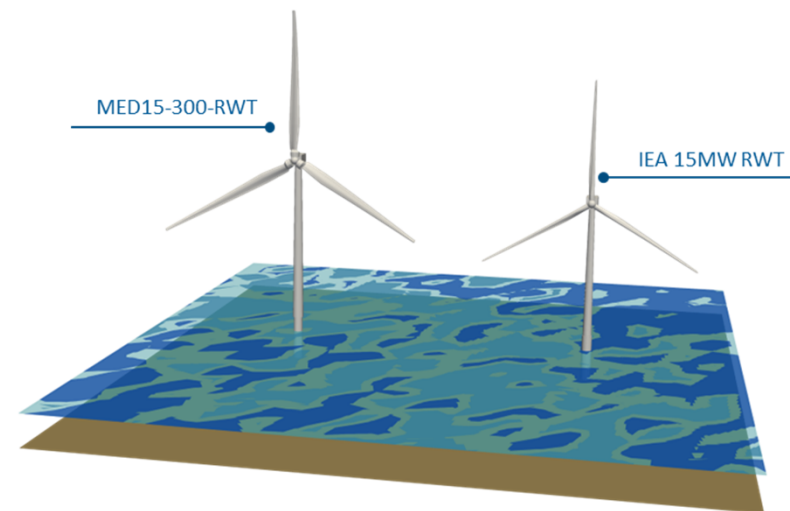
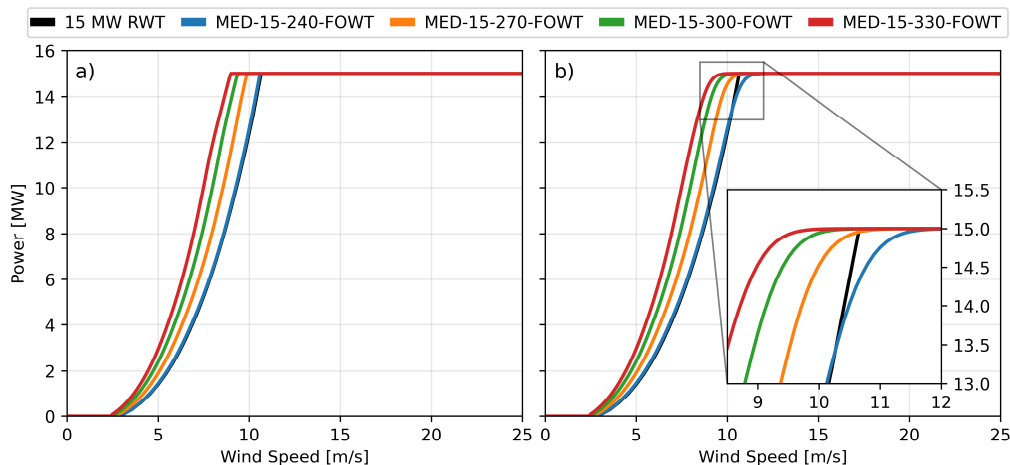


4 different rotors having the same rated power (15 MW) but different specific power

- ✓ MED15MW\_d240\_h150
  - ✓ MED15MW\_d270\_h165
  - ✓ MED15MW\_d300\_h180
  - ✓ MED15MW\_d330\_h195
- 331 W/m<sup>2</sup>  
↓  
175 W/m<sup>2</sup>

Rotors share the same performance map ( $C_p = f(\lambda, \beta)$ ) of the IEA 15MW and operate at same TSR

- ✓ turbulence effects on power are accounted for using with the surrogate model of Saint-Drenan et al\* (based on FINO1 data)



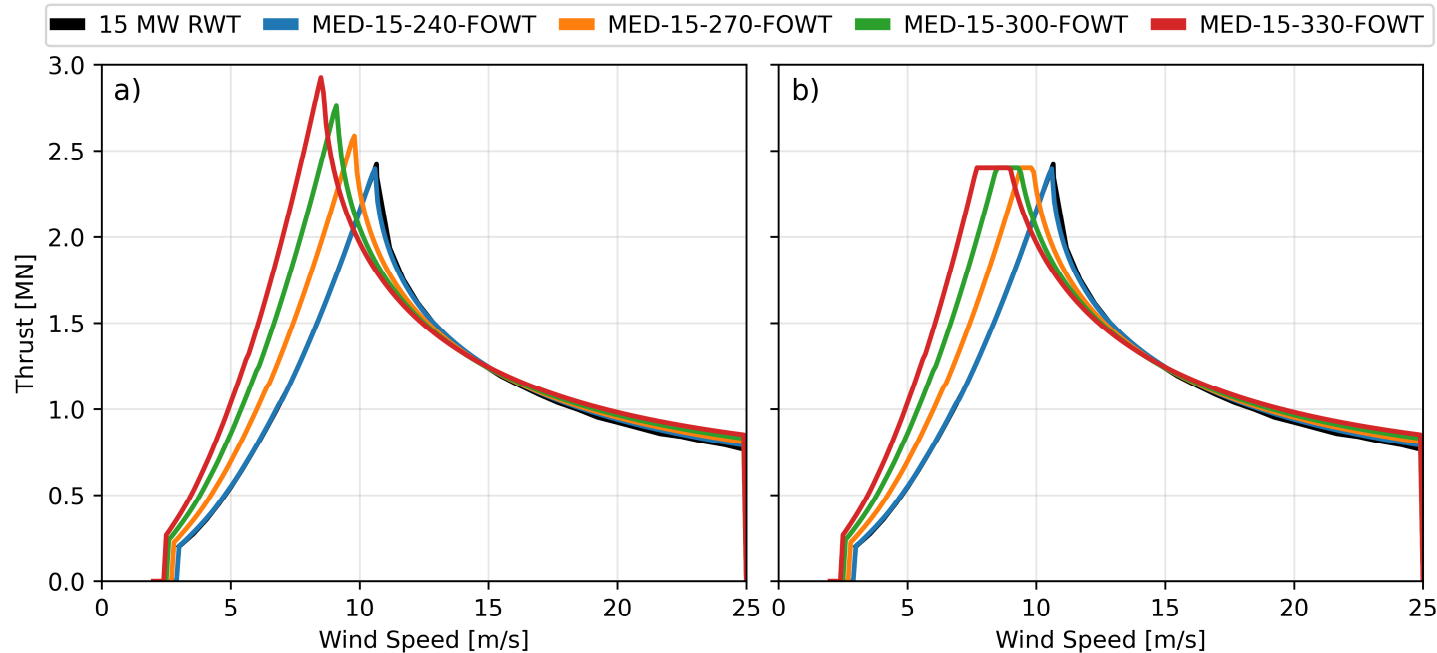
# Methods - operating curves



Peak shaving introduced through active pitch control

Maximum thrust is limited to the same value of the IEA 15MW

- ✓ overturning moment limited (from -5% to -11%) to contain the floater's dimensions
- ✓ negligible changes in power curves



# Methods – rotor mass/cost extrapolation



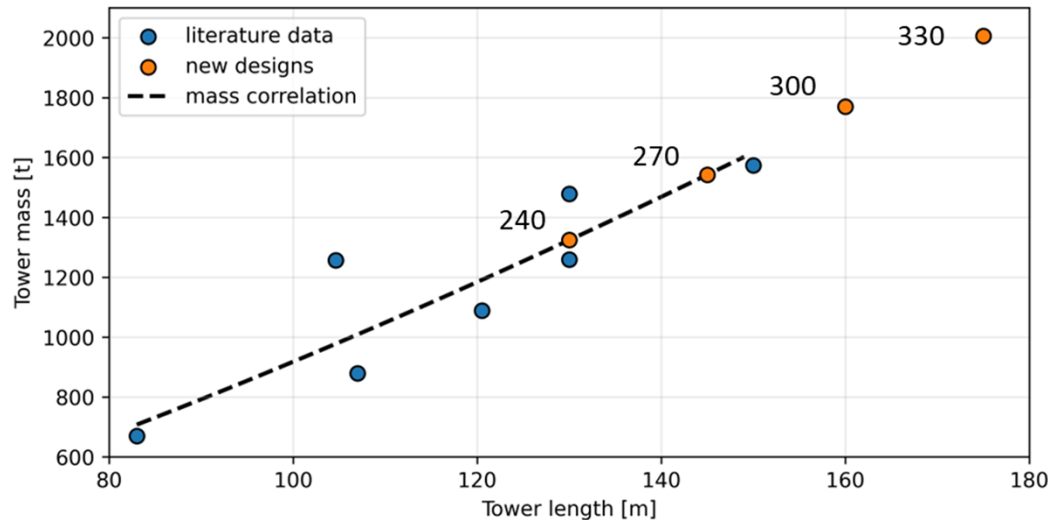
## RNA

- ✓ effect of D on blade mass → NREL's correlation for offshore turbines (DOI: 10.2172/897434)
- ✓ all other RNA components → DTU's mass scaling model in TopFarm

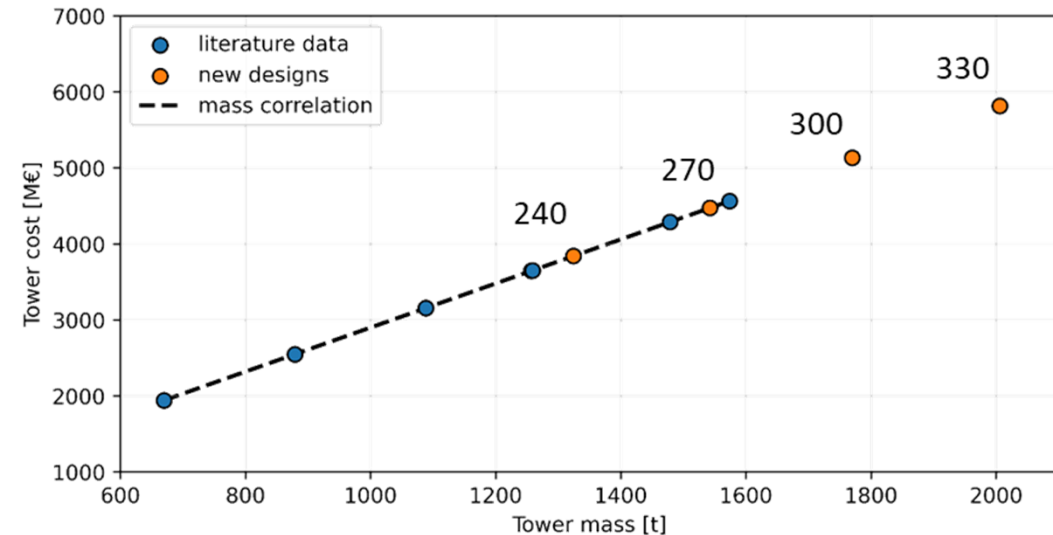
## TOWER

- ✓ constant water tip clearance of 30m for all rotors
- ✓ scaling models not tuned for FOWTs (offshore or fixed-bottom) → use of literature data to extrapolate a dedicated correction

$$M_{Tower} = 1.479 * L_{Tower}^{1.39} [t]$$



$$CAPEX_{Tower} = 2.9 * M_{Tower} * 1e03 [€]$$



# Methods - platform mass extrapolation



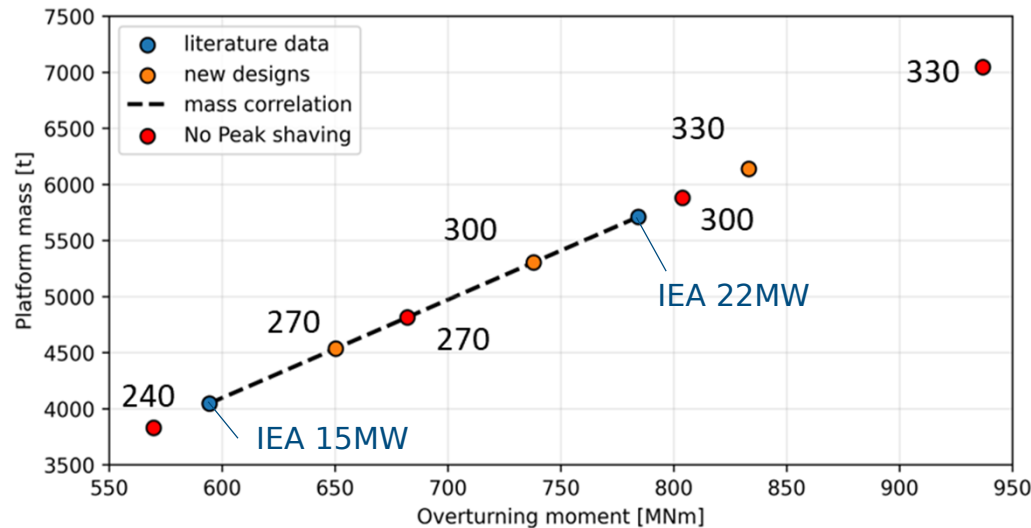
## Floater scaled based on the overturning moment in pitch

- ✓ total restoring stiffness in pitch mainly depends on waterplane area
- ✓ thrust limited by peak shaving - weight scales with the rotor
  - savings in mass between 6% and 13%
  - relevant cost and mass decrease

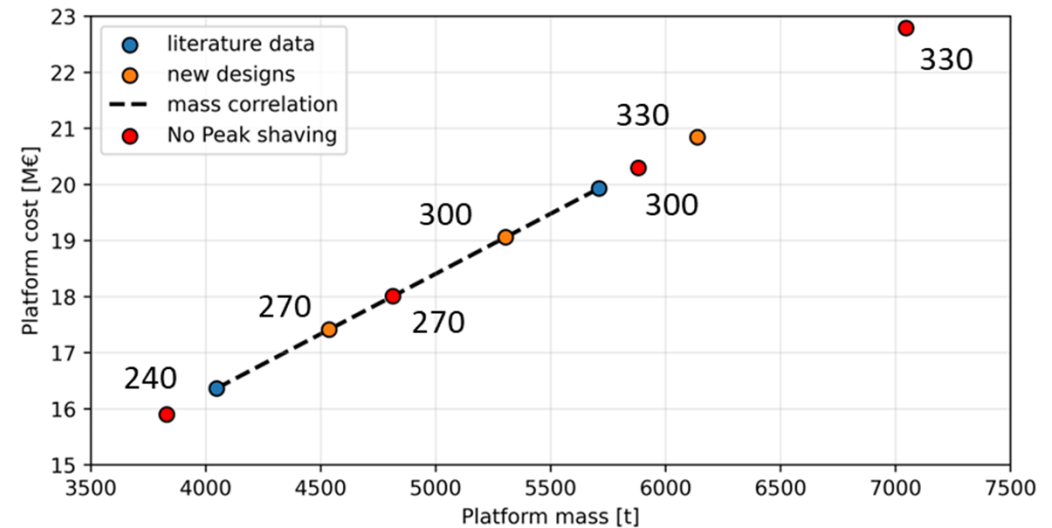


NREL's WISDEM used to calculate platform cost from mass for IEA 15MW and IEA 22MW floaters

$$M_{Floater} = 0.004 * OM + 1.70 e06 [t]$$

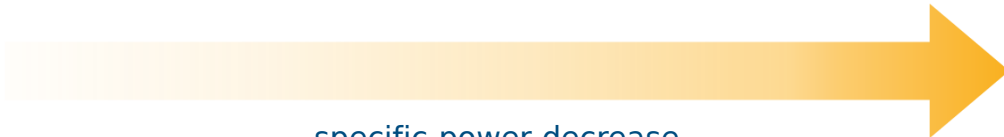
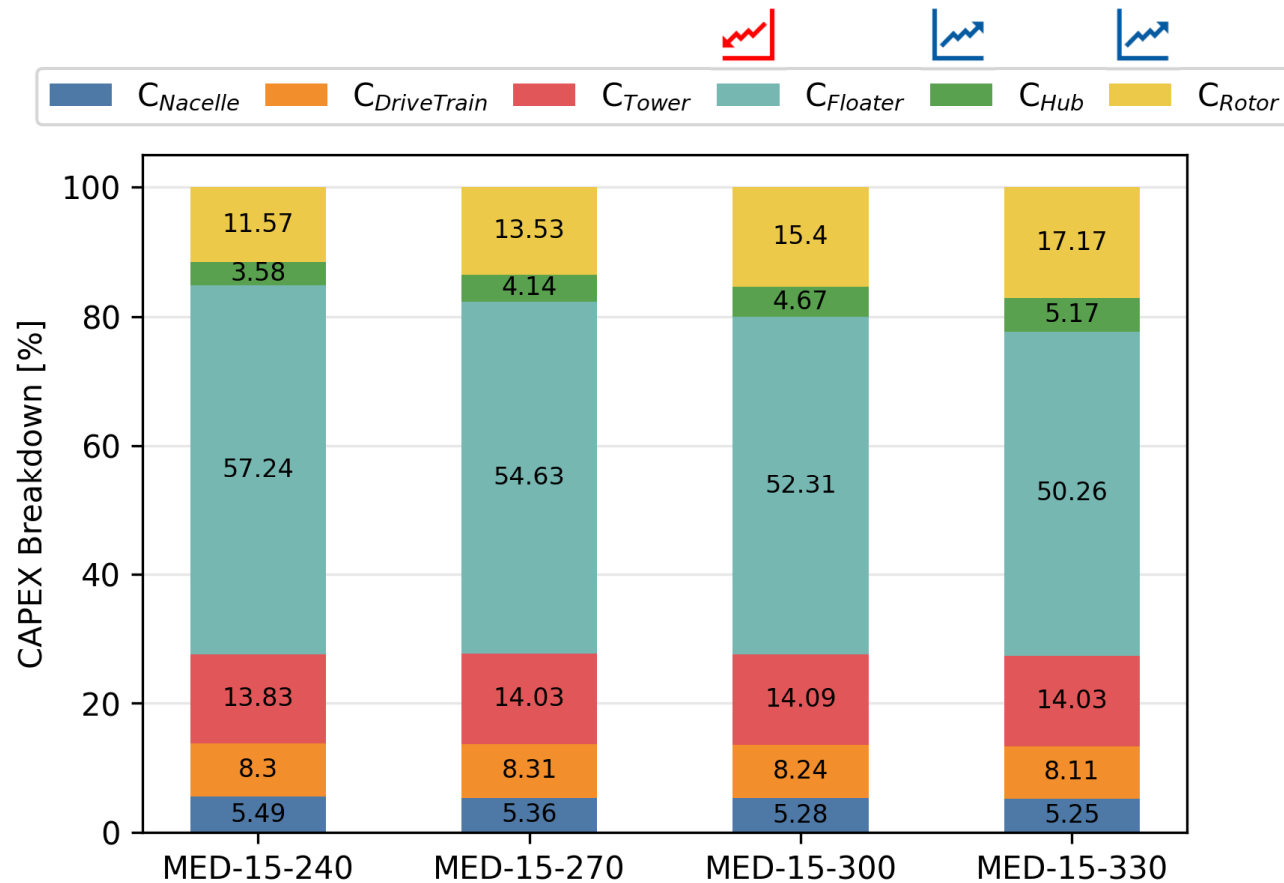


$$CAPEX_{Floater} = 4.75 * M_{Floater} - 2.87e06 [€]$$





# WT CAPEX breakdown

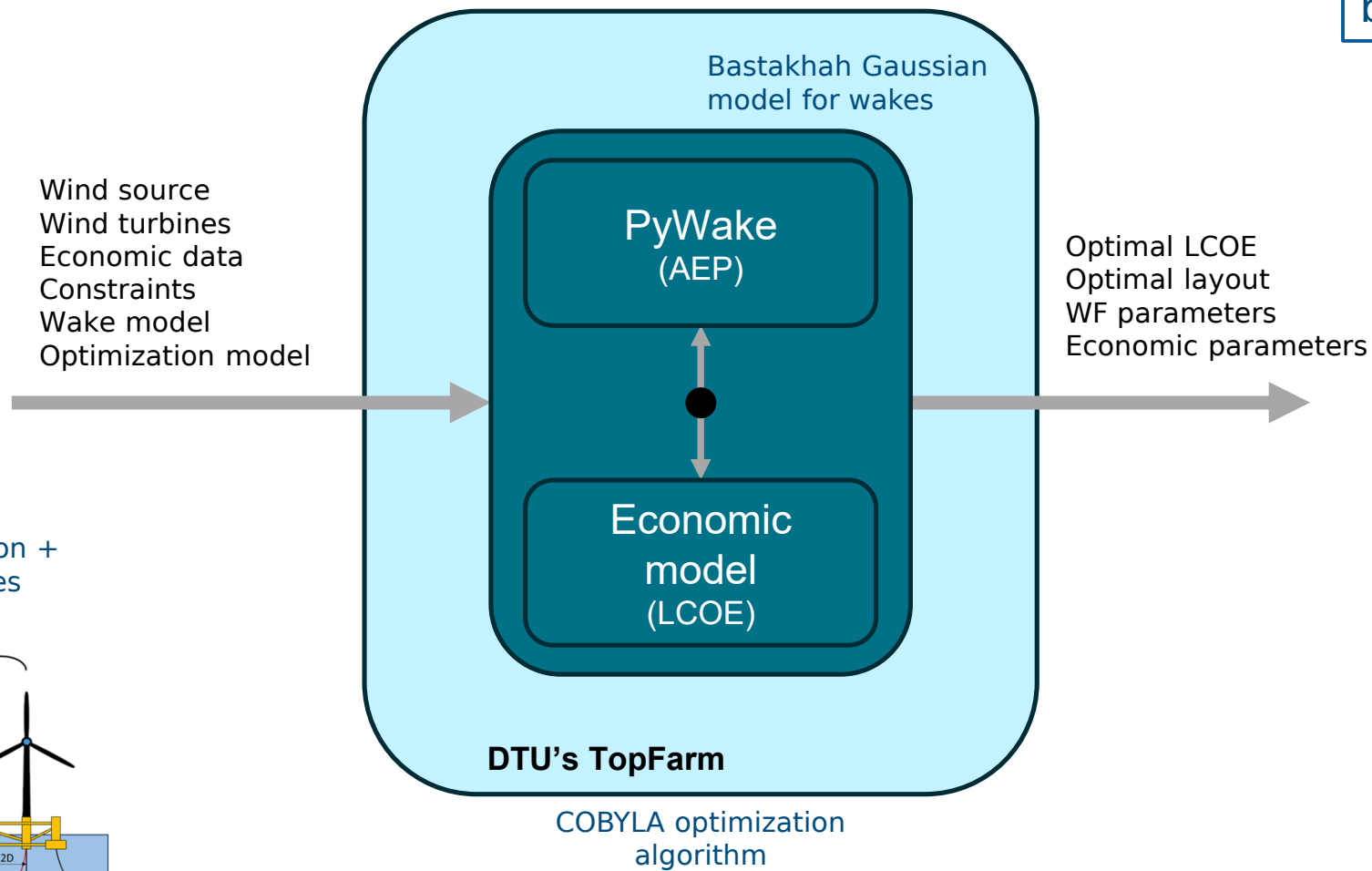


specific power decrease

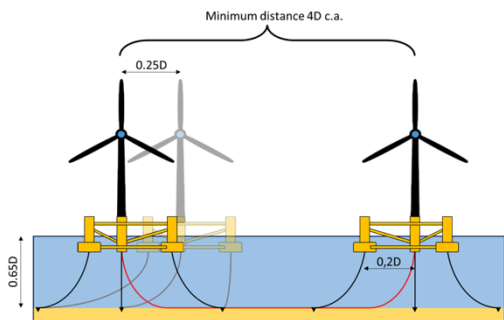
# Farm optimization



1 GW wind farm  
based on 67 FOWTs

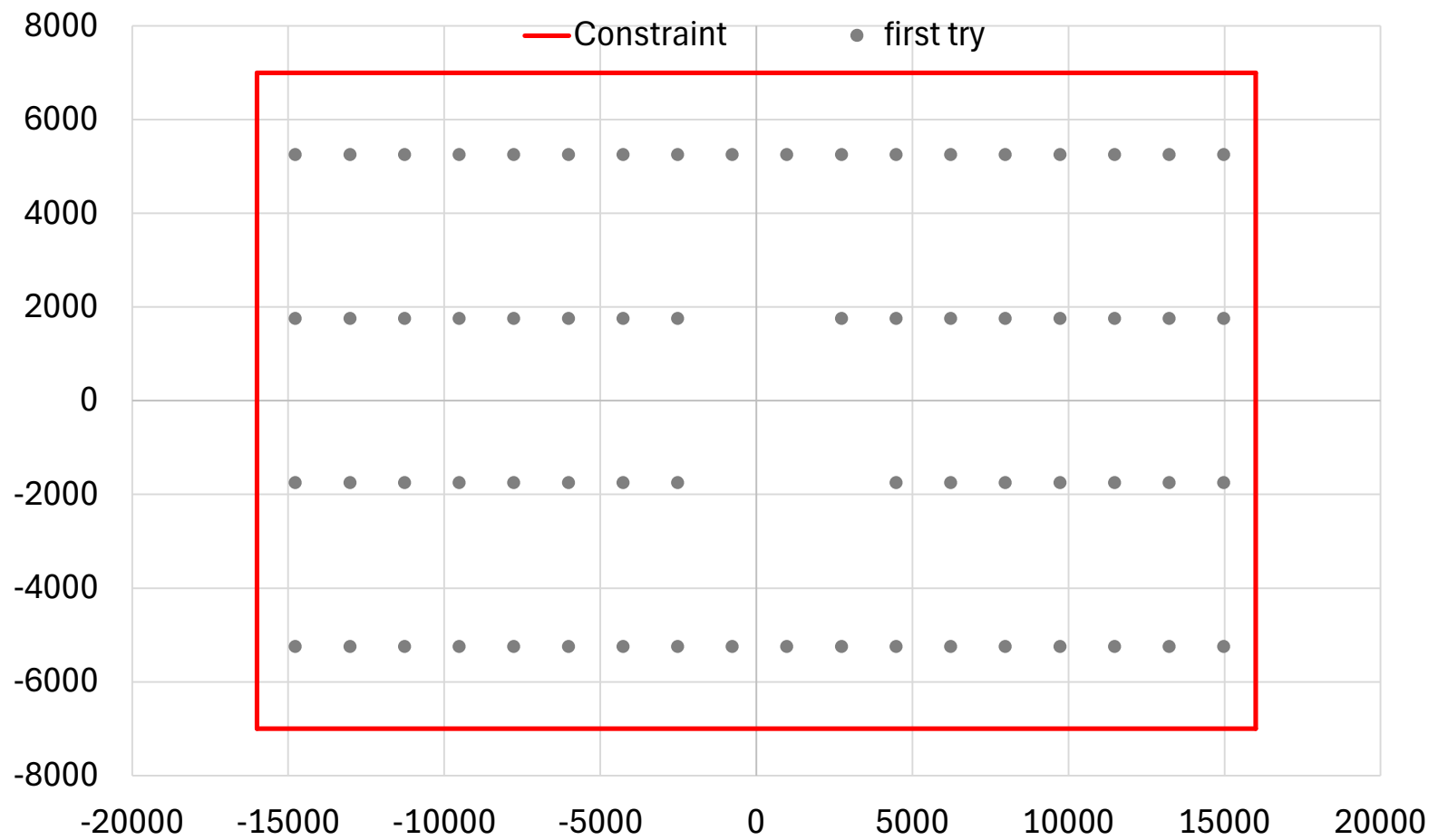


One central substation +  
HVAC export cables



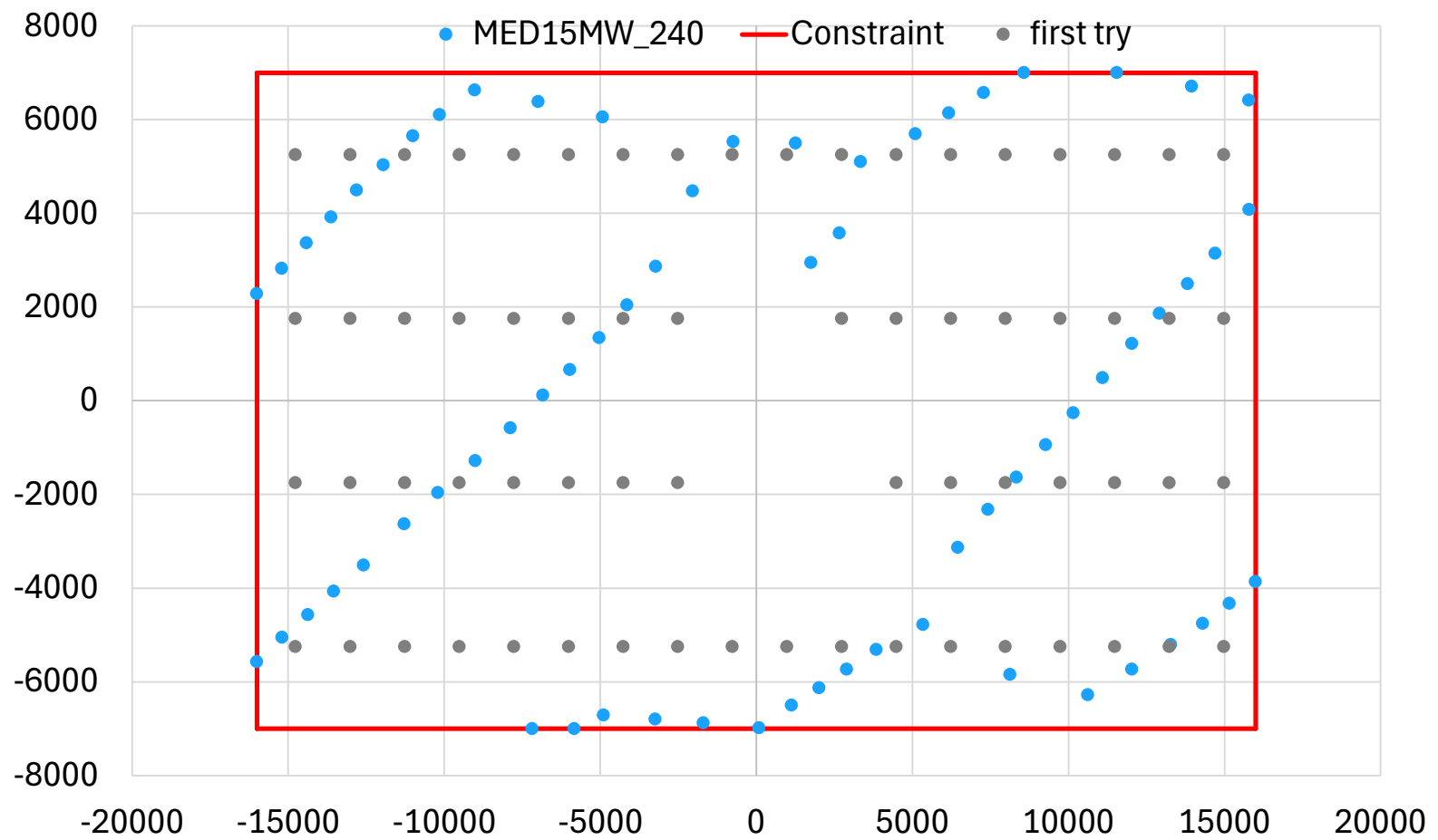


# Results – farm layout (Sicily test case)



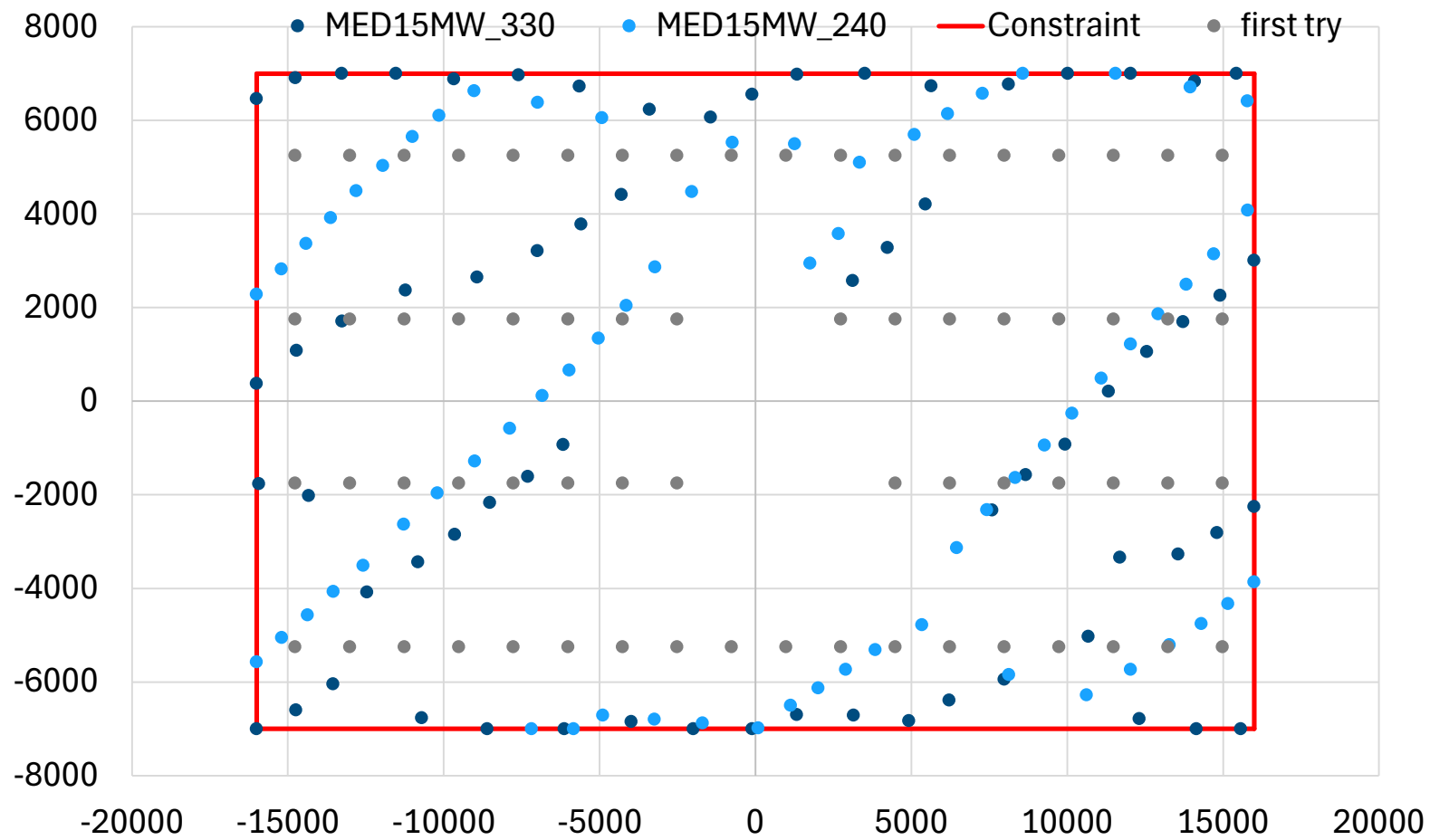


# Results - farm layout (Sicily test case)



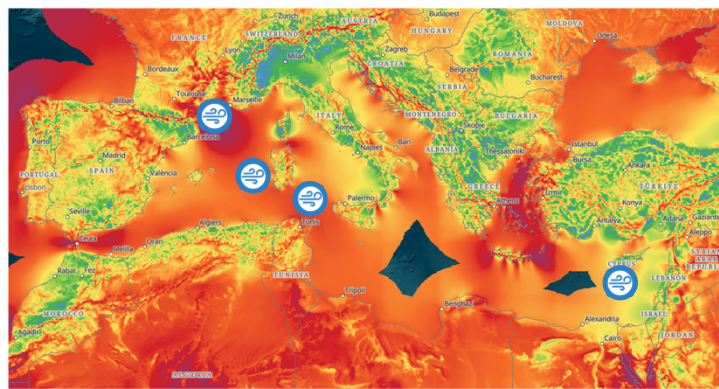
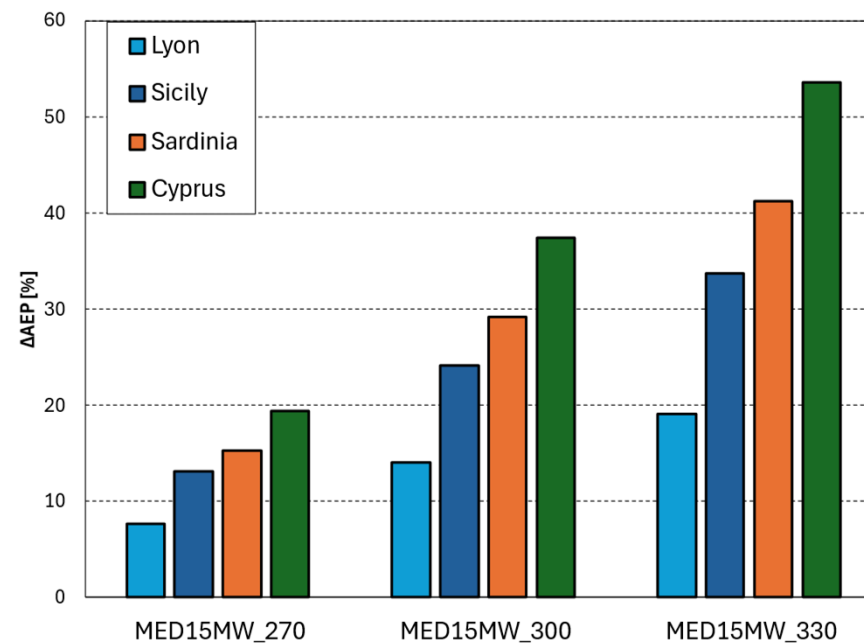
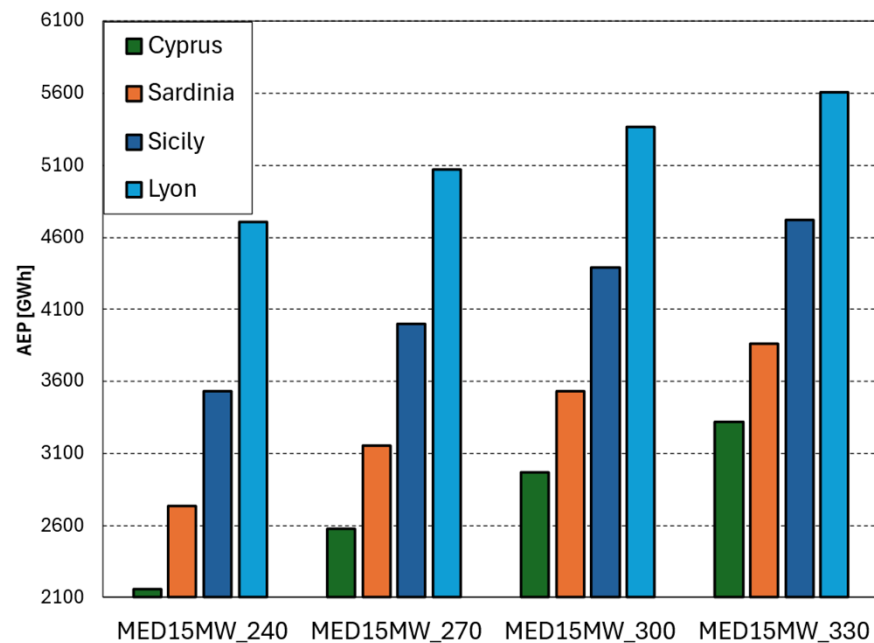


# Results - farm layout (Sicily test case)



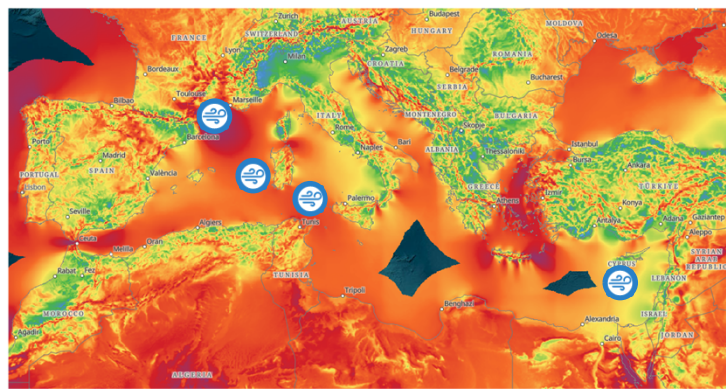
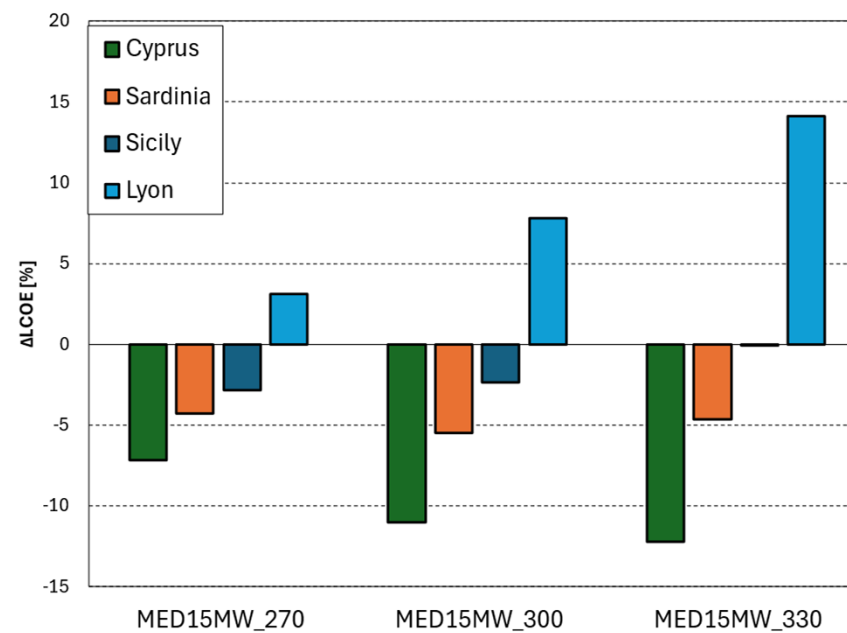
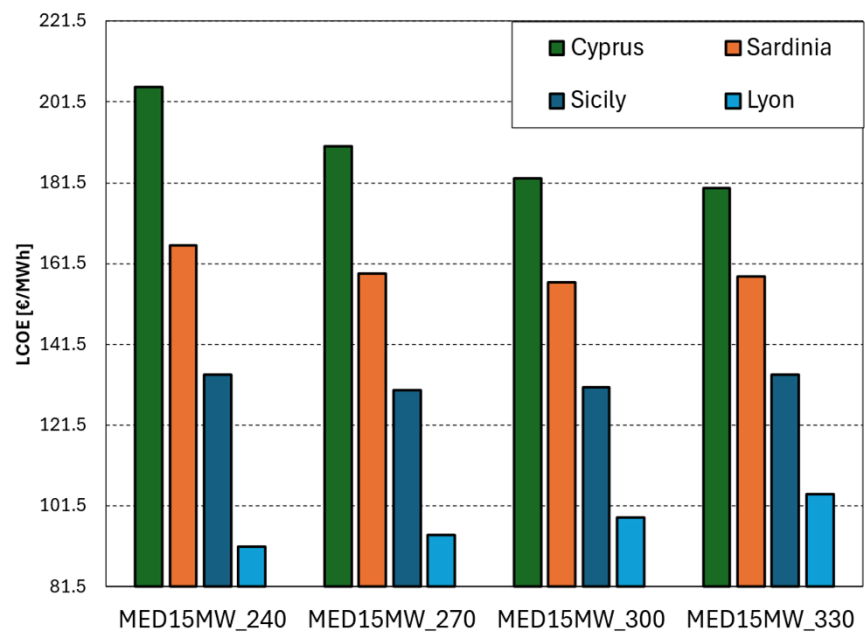


# Results - AEP





# Results - LCOE





# Conclusions

While it is acknowledged that lower specific rotors can be a solution for sea basins with lower wind speed, the study proves that a holistic approach is needed to guide the design

We developed an optimization framework able to optimize the farm layout and evaluate the LCOE of floating wind turbines in a specific location

By testing 4 FOWTs with specific power ranging from  $331 \text{ W/m}^2$  to  $175 \text{ W/m}^2$  in 4 different locations in the Mediterranean Sea, we found that:

- ✓ depending on the location, increases in AEP can range from 8% up to 53%
- ✓ in sites with moderate-to-low wind speeds (equivalent Class III or less), this leads to reduction in LCOE ranging from 7% to 12%
- ✓ in sites with higher winds (equivalent Class II) the moderate increase in AEP is not repaid by the increased cost for the turbine, leading to increases in LCOE wrt state-of-the-art turbines





16/01/2025

# Optimization strategy to quantify the potential of low-specific-power floating wind turbines in non-conventional sea basins

R. Travaglini, F. Papi, [A. Bianchini](#)

[alessandro.bianchini@unifi.it](mailto:alessandro.bianchini@unifi.it)



**FLOATFARM**  
NEXT GENERATION FLOATING WIND FARMS



Funded by  
the European Union